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(54) Title: STAPHYLOCOCCAL ENTEROTOXIN SEC-SER, EXPRESSION VECTOR AND HOST CELL, PRODUCTION METHOD THEREOF, AND MANUFACTURING METHOD OF VACCINE

(57) Abstract: The present invention relates to a method of producing recombinant modified Staphylococcal toxin having improved stability, comprising the steps of preparing a modified toxin in which a specific amino acid sequence is substituted and a vector for expressing the modified toxin, and culturing *E. coli* transformed with the vector, and a use thereof for the vaccine.

**STAPHYLOCOCCAL ENTEROTOXIN SEC-SER, EXPRESSION
VECTOR AND HOST CELL, PRODUCTION METHOD THEREOF, AND
MANUFACTURING METHOD OF VACCINE**

BACKGROUND OF THE INVENTION

5 (a) Field of the Invention

The present invention relates to a method for stabilizing a modified protein of SEC1 (Staphylococcal enterotoxin C1) that is one of the Staphylococcal enterotoxins, and a method for producing the same in large quantity. More particularly, the present invention relates to a method of 10 increasing stability of a modified toxin by substituting one cysteine group in an amino acid sequence of modified toxin protein with a serine group to inhibit the dimer formation.

(b) Description of the Related Art

Generally, Staphylococcal enterotoxin (SE) is a pyrogenic toxin 15 (hereafter referred to as "PT"). This kind of toxin is typically produced by Staphylococcus aureus and Staphylococcus pyrogens, although they have been found to be produced in the cells of mammals or pathogenic bacteria and viruses. Staphylococcal PT includes SE types (A, B, C1, C2, C3, D, E, G, H), Staphylococcal pyrogenic exotoxins (SPE) A and B, toxic shock 20 syndrome toxin (TSST-1), etc.

Streptococcal PT includes SPE A, B, C, mitogenic factor (MF) and Streptococcal super antigen (SSA). These are exoproteins and are found in

Streptococci of the B, C, F and G groups. All toxins pertaining to PT are proteins of monomers and have a molecular weight of approximately 22 – 28 kDa, and they are very similar in their amino acid sequences. They are divided into three groups according to the homology of the amino acid sequences. The first group includes SE type B (SEB), SE type C (SEC), SPE type A (SPEA), SSA, etc. and they are 49% or more identical in their sequences. The second group is 84% or more identical in their sequences and SE type A (SEA), SE type E (SEE), SE type D (SED), SPE type C (SPEC) are of this group. The third group has a low sequence homology, 10 and TSST-1, SPEB and PSET belong to this group. Amino acid sequences are versatile but many of the sequences showing homology are concentrated on four loci. These loci are believed to relate to common biological activities of toxins. Such common biological activities include pyrogenicity, immune response suppression, cytokine induction, proliferation of lymphocytes, 15 superantigenicity, etc. Such biological activity plays an important role in lethal diseases such as TSS (toxin shock syndrome). In addition, a unique biological activity of SE is inducing diseases such as vomiting, diarrhea and food poisoning. The characteristics of SE that distinguish them from other PTs are sulfide bonds forming disulfide loop structures. If the amino acid 20 sequence of these functional structures are deleted or substituted with other amino acid sequence, SE can be used as vaccines or treating agents in humans or animals.

The present invention relates to the production of a modified

Staphylococcal toxin C1 for the above-mentioned purpose, and a method for stabilizing said modified toxin. The genetic sequence of modified Staphylococcal toxin C1 (SEC1) was found by Gregory A, Bohach et al. (Molecular General Genetics (1987) 209: 15-20), and then the functional structural locus of SEC1 was found from amino acid primary sequence as a result of continuous studies of Dr. Bohach et al. (Terence N. Turner et al. (1992), Infection and Immunity 60(2): 694-697, Carolyn J. Hovde et al (1994), Molecular Microbiology 13(5): 897-909, Marcy L. Hoffman et al (1994), Infection and Immunity 62(8): 3396-3407).

10 Then, Bohach G.A et al. prepared a modified protein (SEC1-12) by deleting amino acid sequence 94 to 106 and combining an amino acid sequence at the deleted portion. The amino acid sequence 94 to 106 is a loop portion wherein SEC1 exhibits most functions as a superantigen. Thus, the prepared modified toxin can function as a mitogen in which most 15 biological activities are removed, and thus it can function as a vaccine which elicits non-specific cellular immune responses as well as forms antibodies for humoral immune responses

The present inventor transferred said genes to an *E. coli* expression vector in order to produce a toxin protein in a large quantity to obtain 20 recombinant modified toxin therefrom. However, there was a problem in that the formation of multiple structures due to the disulfide bonds largely increased by an odd number of cysteines in modified protein.

In order to solve these problems, the present inventors largely

improved the stability of a modified protein toxin by substituting cysteine groups that cause the formation of dimer with serine groups, and successfully completed the process for preparing large quantities of modified toxin C1 whose host is *E. Coli*.

5 Accordingly, it is an object of the present invention to provide a process for preparing a Staphylococcal modified toxin C1 in a large quantity by transforming *E. coli* with the modified toxin whose amino acid sequence is substituted by the amino acid sequence which inhibits the formation of multiple structures, and a use thereof in a vaccine for preventing, alleviating
10 or treating mastitis in cows.

SUMMARY OF THE INVENTION

In order to achieve said object, the present invention provides a modified Staphylococcal toxin SEC-SER which is characterized in that the 95th amino acid, cysteine, in a modified Staphylococcal toxin C1 is
15 substituted with serine.

The present invention also provides genes coding a polypeptide of modified Staphylococcal toxin SEC-SER.

The present invention also provides a pptr 3H SEC-SER expression vector containing the genes coding the polypeptide of modified
20 Staphylococcal toxin SEC-SER.

The present invention also provides a host cell that is transformed with said expression vector.

Said host cell is preferably bacteria, and more preferably, *E. coli*.

The present invention also provides a method for producing a SEC-SER polypeptide of a modified toxin having stability, comprising the step of substituting the 95th amino acid, cysteine, in modified Staphylococcal toxin C1 with serine.

5 The present invention also provides a method for separating and purifying recombinant modified toxin SEC-SER, comprising the step of culturing *E. coli* that is transformed so that the recombinant modified Staphylococcal toxin SEC-SER is expressed therein, and then fractionally precipitating the expressed protein with ammonium sulfate and passing it
10 through cation exchange column chromatography.

The concentration of said ammonium sulfate is preferably 0 to 4 M. In addition, said cation exchange resin preferably has cation exchange functional groups attached thereto such as CM (carboxymethyl) and SP (sulphopropyl).

15 In addition, the method of the present invention comprises the step of passing through anion exchange column chromatography or hydrophobic column chromatography before or after the step of passing through cation exchange column chromatography. Said anion exchange resin preferably has anion exchange functional groups attached thereto such as DEAE
20 (diethylamino ethyl), Q (quaternary ammonium), QAE (quaternary aminoethyl), etc. Said hydrophobic resin preferably has hydrophobic bonding functional groups attached thereto such as phenyl, butyl and octyl.

The present invention also provides a method for manufacturing

vaccine from the recombinant modified Staphylococcal toxin SEC-SER.

Said vaccine is preferably administrated into animals including cows, pigs, horses, sheep, hens, dogs, cats, etc. Said vaccine is used for preventing or treating infectious disease of animals caused by 5 microorganisms. Said vaccine is preferably used for preventing and/or treating mastitis in animals, and more preferably, mastitis in cows.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a method for producing an *E. coli* expression vector containing the genes of modified Staphylococcal toxin.

10 Figure 2 shows a method for producing an expression vector by substituting the 95th cysteine codon in the genes of a modified toxin with the serine codon in the vector prepared in accordance with the method as shown in Figure 1.

15 Figure 3 shows a method for purifying the modified toxin expressed in *E. coli* with non-reducing SDS-PAGE.

Figures 4a to 4k show the results of analyzing 10 amino acid sequence from the N-terminal of the purified modified toxin.

Figure 5 shows the result of analyzing the purity of the purified modified toxin with RP-HPLC.

20 Figure 6 shows the results of analyzing and comparing the formations of multiple structures in the original modified toxin that is purified according to the method as shown in Figure 3 from *E. coli* which is transformed with the expression vector prepared according to the method as

shown in Figure 1, and in the modified toxin whose amino acid sequence is substituted, that is transformed with the expression vector prepared according to the method as shown in Figure 2 and is purified according to the method as shown in Figure 3.

5 Figures 7a to 7c show the results of measuring the antibody titer and the amount of cytokine production according to the dose of modified toxin in mice.

Figures 8a to 8g show the change of immune cells in cows.

DETAILED DESCRIPTION AND THE PREFERRED EMBODIMENTS

10 The present invention will now be explained in more detail.

In the present invention, cycteine codon in a SEC1-12" C" gene was substituted with serine codon by a polymerase chain reaction (PCR) of a pMIN 164 SEC1-12" C" containing a modified Staphylococcal protein (SEC1-12" C") as provided by Dr. Bohach, and SEC1-12" C" was resynthesized 15 such that the recognition sites for *Nde*I, *Sal*I restriction enzymes were produced in both ends, and then it was inserted between the *Nde*I and *Sal*I recognition sites of the expression vector pptrp 3H BGHRAN whose host is *E. coli* (See Figure 1). In the polymerase chain reaction, a primer, which is designed so that the partial sequence of SGH is linked when synthesizing 20 mRNA in *E. coli* to induce a high expression at the interpretation thereof, was synthesized and used as 5'-terminal of genes. Preferably, the 5'-terminal includes the following amino acid sequence:

Primer 1 (P1)

5'-

GGAATTCCATATGATCGAAAATCAGCGTTATTCAACATTGCAGTTCTA
GCATGGAGGAATTATAAATGGAGAGCCAACCAGACCCTAC-3'

The 5'-terminal of said primer has a *Nde*I recognition site, and
5 includes the SGH partial sequence for inducing high expression, and, after
stop codon, has start codon again and has a 5'-terminal amino acid
sequence of SEC1-12" C" gene again.

The 3'-terminal was designed so that the *Sal*I recognition site is
located at the end of the SEC1-12" C" gene, and preferably, includes the
10 following sequence:

Primer 2 (P2)

5'-GAATTGTCGACTTATCGATTCTTGTTGTAAG-3'

The genes, which were PCR-amplified using primers P1 and P2, and
using pMIN164 SEC-12" C" vector containing SEC1-12" C" genes as a
15 template, was treated with restriction enzymes *Nde*I and *Sal*I to make
fragments. The expression vector was also treated with *Nde*I and *Sal*I, and
the expression vector was ligated with said amplified genes. Then, *E. coli*
was transformed with said expression vector to obtain ptrp 3H SGH SEC1-
20 12" C" plasmid.

However, the present invention continuously proceeds in order to
substitute some of the amino acid sequence with amino acid sequence
inhibiting the formation of multiple structures in the modified protein SEC1-
12" C". Specifically, in order to substitute the cysteine codon that was

substituted for the firstly removed site in SGH SEC1-12"C" with serine codon, the following primers P3 and P4 were designed:

Primer 3 (P3)

5'-AATTACTATGTAAACTGCTCTGGCAAAACT-3'

5 Primer 4 (PR)

5'-GTTTGCCAGAGCAGTTACATA-3'

As a result of amplifying a part of the genes using primers P1 and P4 and conducting a polymerase chain reaction using pptrp 3H SGH SEC1-12"C" as a template, a fragment 380 bp in size was obtained. As a result of 10 amplifying another part of the genes using primers P3 and P2 and conducting a polymerase chain reaction using pptrp 3H SGH SEC1-12"C" as a template, a fragment 410 bp in size was obtained. As a result of PCR amplification using said two fragments as template and using primers P1 and P2, a complete modified genes 780 bp in size was obtained.

15 Since the restriction enzyme *Nde*I recognition site exists at the 5'- terminal and at the 565 base location in said gene fragment, said fragment was incompletely treated with *Nde*I and treated again with *Sac*I to prepare a SEC-SER gene fragment having a serine codon instead of a cysteine codon. Said modified gene fragment was inserted between the *Nde*I and *Sac*I 20 recognition sites of pptrp 3H BGHRAN, and *E. coli* was transformed therewith to obtain pptrp 3H SGH SEC-SER plasmid (See Figure 2). Said *E. coli* was cultured in an appropriate medium, and then the expressed SEC1-SER modified protein was separated and purified. Said *E. coli* was shake-

cultured in M9 medium to the extent that O.D. amounts were 0.5 to 0.8, and then a proper amount of IAA (Indole acrylic acid) was added thereto to induce the expression, and it was further shake-cultured for 6 hours or more. According to the purpose, an aerobic culturing method can be used.

- 5 Expressed modified toxin proteins are all soluble proteins, their amounts corresponds to 15% of total protein of *E. coli*, and an inclusion body was not observed therein. In order to separate *E. coli* from the medium, *E. coli* culturing liquid in which a modified toxin protein was expressed was separated with a continuous centrifuge, and precipitates were recovered.
- 10 The recovered *E. coli* precipitates were suspended in a buffer solution for cell disruption, and were passed through a homogenizer or microfluidizer and disrupted to separate the soluble proteins. In order to separate insoluble material from cell disrupted solution, supernatant was recovered using the continuous centrifuge, and it was passed through an ultra-filtration
- 15 membrane with a pore size of 300 kDa and then an ultra-filtration membrane with a pore size of 10 kDa. And then, in order to remove residual ions, diafiltration was performed by 10 kDa ultra-filtration. And it was repeated to lower the conductivity of the solution.

Although the purity can be increased by fractional precipitation using ammonium sulfate (1.6 M - 3.0 M) before ultra filtration, this step can be omitted. The retentate that was concentrated by ultra filtration is passed through a cation exchange resin (CM or S-Sepharose) column that was equilibrated with an appropriate buffer solution, bound thereto, and washed

with a buffer solution, and was then eluted using 100 mM of NaCl solution or eluted by concentration gradient of NaCl. Although proteins purified with cation exchange column chromatography can be passed through an anion exchange column in order to further remove *E. coli* derived material, this step
5 can be omitted.

A protein solution purified with column chromatography was concentrated with an ultra-filtration membrane with a pore size of 10 kDa, and the buffer was exchanged with PBS (phosphate buffered saline). Although the exchange of buffer can be carried out by repeated dilution and
10 concentration using PBS as a diluent for ultra-filtration, or it can be carried out by passing through a gel filtration column equilibrated with PBS, this step can be omitted according to the purpose. In order to use a purified modified toxin protein as a vaccine for mastitis in cows, tests regarding the selection of an appropriate amount of protein and adjuvant were conducted in test
15 animals, and good immunogens were identified. Specifically, in the test on cows (Test 3), the distribution rates of monocyte that are involved in the initial defense mechanism and MHC class II molecules largely increased at the beginning after injection, and the rate of B lymphocyte that plays a critical role in humoral immune response (antibody production) remarkably
20 increased and then returned to normal value after a certain time elapsed. In addition, the distribution rate of T lymphocytes from which the promotion of the cellular immune response (secondary immune response) can be indirectly recognized is confirmed to increase at the point when the primary

immune response decreases, and thus it can be seen that effective immunization occurs after tertiary injection. The present invention will be explained in more detail with reference to the following Examples.

[Comparative Example]

- 5 SEC1-12"C": The amplification of genes and the preparation of expression vector
STEP 1)

The following primer was synthesized from the base sequence information of already cloned SEC1 genes:

10 Primer 1 having the following sequence (P1) has the recognition site for *NdeI* that is a restriction enzyme in the expression vector pptr 3H BGHRAN, includes the partial sequence of SGH, and, after stop codon, has start codon again and 36 base sequence which codes the 5'-terminal of SEC1 genes:

15 5'-

GAATTCCATATGATCGAAAATCAGCGTTATTCAACATTGCAGTTCTAG
CATGGAGGAATTATAAATGGAGAGCCAACCAGACCCTAC-3'

Primer 2 having the following sequence (P2) includes a recognition site for *Sall* that is a restriction enzyme in the expression vector pptr 3H BGHRAN, and has a 17 base sequence which codes the 3'-terminal of SEC 20 1 genes :

5'-GAATTGTCGACTTATCGATTCTTGTTGTAAG-3'

STEP 2)

1 ng of shuttle vector pMIN164 SEC1-12"C" was introduced in the reaction tube as a template, and primers P1 and P2 prepared in step 1 were introduced therein such that they amount to 10 pmole, and then 10 μ l of 2 mM dNTP (2mM dGTP, 2 mM dCTP, 2 mM dATP, 2 mM dTTP), Tag 5 polymerase and distilled water were added thereto such that the total volume amounted to 100 μ l. 25 cycles of polymerase chain reactions were conducted under conditions of denaturation at 95°C for 1 minute, annealing at 55°C for 40 seconds and polymerization at 72°C for 2 minutes.

The thus obtained PCR product was separated in 7% polyacrylamide 10 gel and it was identified that approximately 780 bp of DNA was amplified. Then, the product was separated and purified from said polyacrylamide gel. The obtained fragment will be referred to as SEC1-12"C" hereafter.

STEP 3)

2 μ g of plasmid ptrp 3H BGHRAN were completely cut using the 15 restriction enzymes *Nde*I and *Sal*I in buffer solution D from Poscochem Company (6 mM Tris-HCl, 6 mM MgCl₂, 150 mM NaCl, 1 mM DTT), and then it was separated with 0.7% agarose gel to separate and purify 2.4 kb of fragment. Said fragment will be referred to as ptrp 3H-N/L hereafter.

The SEC1-12"C" fragment obtained in step 2 was treated with *Nde*I 20 and *Sal*I, but it was incompletely cut and was extracted with phenol/chloroform and dissolved in 20 μ l of TE solution. It was separated with 7% polyacrylamide gel to separate and purify approximately 770 bp

fragment. Said fragment will be referred to as SEC1-12"C"-N/L. The obtained fragments were ligated in the following manner: 100 ng of fragment pptr 3H-N/L, 100 ng of fragment SEC1-12"C"-N/L, 3 μ l of 10-fold ligation buffer, and 10 units of T4 DNA ligase were introduced in a ligation 5 reaction tube, and distilled water was added thereto such that the total volume amounted to 20 μ l, and then a ligation reaction was conducted for 6 hours at 16°C. After completing the reaction, *E. coli* W3110 (ATCC 37339) was transformed with the ligation reaction product to obtain expression vector pptr 3H SEC1-12"C" containing the fragment SEC1-12"C" (See Fig. 1).

10 [Example 1]

The preparation of modified genes in which cysteine codon is substituted with serine codon

Step 1)

In order to substitute cysteine codon that was substituted for SEC1-15 12"C" genes with serine codon again, the following primers were synthesized.

The primer having the following base sequence (P3) contains the base sequence of SEC1-12"C" wherein cysteine codon in 5' \rightarrow 3' direction (sense codon) is substituted with serine codon.: .

5'-AATTACTATGTAACTGCTCTGGCAAACT-3'

20 The primer having the following base sequence (P4) contains the base sequence of SEC1-12"C" genes wherein cysteine codon in 3' \rightarrow 5' direction (antisense codon) is substituted with serine codon:

5'-GTTTGCCAGAGCAGTTACATA-3'

Primes P3 and P4 include complementary base sequence.

Step 2)

11 ng of pptr 3H SEC1-12"C" were introduced in the reaction tube 1 as a template, and primers P3 and P4 were introduced therein such that they 5 amounted to 10 pmole. 1 ng of said template was introduced in the reaction tube 2, and primers P2 and P3 were introduced therein in an amount of 10 pmole, respectively. A 10-fold polymerization buffer, 2 mM dNTP, Tag polymerase and distilled water were introduced in the reaction tubes 1 and 2, respectively, and a polymerase chain reaction was conducted in the same 10 manner as in Comparative Example.

Thus obtained PCR products were separated in 7% polyacrylamide gel, and it was identified that 380 bp and 410 bp of DNA were amplified in the reaction tubes 1 and 2, respectively.

Step 3)

15 Both DNA's amplified in step 2 were introduced in the reaction tube as a template in an amount of 1 ng, respectively, and the prepared primers P1 and P2 were added thereto such that they amounted to 10 pmole. A 10-fold polymerization buffer, 2 mM dNTP, Tag polymerase and distilled water were introduced in the reaction tube, and a polymerase chain reaction was 20 conducted in the same manner as step 2. The obtained PCR product was separated in 7% polyacrylamide gel, and it was identified that 780 bp of DNA were amplified. Said fragment is referred to as SEC-SER.

Step 4)

The SEC-SER fragment was separated and purified in 7% polyacrylamide gel, and it was treated with *Nde*I and *Sal*I but incompletely cut, and then it was extracted with phenol/chloroform and dissolved in 20 μ l of TE solution. It was separated and purified with 7% polyacrylamide gel 5 again to obtain approximately 770 bp of fragment. Said fragment is referred to as SEC-SER-N/L. The obtained fragment SEC-SER-N/L and the fragment pptrp 3H-N/L obtained in step 3 of Comparative Example were ligated and transformation was conducted in the same manner as step 3 of Comparative Example to obtain the expression vector pptrp 3H SEC-SER 10 containing fragment SEC-SER-N/L (See Fig. 2).

[Example 2]

The inducement of expression of SEC-SER genes and the identification of base sequence

Step 1)

15 50 colonies of recombinant *E. coli* obtained in Example 1 were shake-cultured in a liquid Luria medium containing 50 μ g/ml of ampicillin (6% bactotripton, 0.5% yeast extract, 1% NaCl) for 12 hours. Then, 3 ml of each colony were transferred to 300 ml of an M9 medium (40 mM K₂HPO₄, 22 mM KH₂PO₄, 8.5 mM NaCl, 18.7 mM NH₄Cl, 1% glucose, 0.1 mM MgSO₄, 20 0.1 mM CaCl₂, 0.4% casaminoic acid, 10 μ g/ml vitamin B1, 40 μ g/ml ampicillin), respectively, and were shake-cultured at 37°C for 4 hours. When the absorbance of the bacteria culturing liquid reached approximately

0.5 – 0.8 at a wavelength of 650 nm, IAA (indole acrylic acid) was added thereto such that the final concentration amounted to 50 $\mu\text{g/ml}$. About 4 hours after adding IAA, the absorbance of the cell culturing liquid was measured, and then it was centrifuged using a centrifuge (Beckman J2-21, 5 JA14 rotor) at 11,000 rpm for 25 minutes to recover bacterial cell precipitates. Electrophoresis on the recovered cell precipitates was conducted according to Laemmli's method (Laemmli, Nature 227:680(1970) in 15% polyacrylamide gel in the presence of SDS to identify the expression. Then, the clones that were expressed in an amount of about 15% compared to the 10 control were selected.

E. coli that was transformed with the expression vector pptrp 3H SEC-SER was deposited at the Korean Bioengineering Laboratory Gene Source Center on 1999, 9, 2 under deposit No. KCTC 0645BP. The bacteriological characteristics of said strain is as follows: optimum pH 7.0-7.4, temperature 15 37°C, it can grow in nutrition source LB or an M9 medium, Gram negative. In order to identify the base sequence of said expression vector, DNA sequencing was conducted by a cycle sequencing method using an ABI prism 377 DNA sequencer (PerkinElmer Company). As a result, it can be identified that the part corresponding to the 95th cysteine codon in the base 20 sequence coding original SEC1-12"C" protein was substituted with serine codon.

[Example 3]

The purification of SEC-SER modified protein expressed in *E. coli*

(The culture and recovery of *E. coli*, cell-disruption step)

An *E. coli* host cell KCTC 0645BP that was designed to express a SEC-SER modified protein was shake-cultured with an M9 medium in a 30 L fermentation bath, and was recovered using a continuous centrifuge (LAPX 5 202BTG, Alpha-Labai Company), and then it was suspended in 4 L of a 10 mM tris buffer solution (pH 7.0). The suspension was passed through a microfluidizer (Microfluidics Corp., U.S.A.) under a pressure of 8,000 psi to disrupt the cell membrane of the *E. coli*, and supernatant was recovered using a continuous centrifuge.

10 (Fractional precipitation step and ultra filtration step)

1.6 M of ammonium sulfate was added to said supernatant, and said mixture was dissolved at 4°C to recover supernatant using a high speed centrifuge (J2-21M, BECKMAN). Then, ammonium sulfate was added again to said supernatant such that the final concentration of ammonium 15 sulfate amounted to 3.5 M, said mixture was dissolved at 4°C, and then the precipitated layer was recovered using a centrifuge. Said precipitated layer was dissolved in 4 L of a 10 mM tris buffer solution (pH 6.5), it was passed through an ultra-filtration membrane with a pore size of 300 kDa to collect the filtrate, and was passed again through the ultra filtration membrane with 20 a pore size of 10 kDa to concentrate the retentate. The retentate was repeatedly diluted and concentrated with a 10 mM Tris buffer solution (pH 6.5) to control the conductivity to less than 800 μ mho.

(Column chromatography and the exchange of buffer solution)

The resulting concentrate was passed through a cation exchange column, a CM-Sepharose column that was equilibrated with 10 mM Tris buffer (pH 6.5), and then it was washed twice with a 10 mM Tris buffer solution (pH 6.5) and with a 10 mM Tris buffer solution (pH 8.0). The elution 5 from the column was conducted with 0 – 200 mM of a NaCl linear gradient. The collected fractions were passed through an anion exchange (DEAD-Sepharose) column that was equilibrated with a 10 mM Tris buffer solution (pH 8.0) to collect the flowthrough fraction. 5 times diafiltration was performed. The collected flowthrough fraction was concentrated with an 10 ultra-filtration membrane with a pore size of 10 kDa, and was diluted with PBS (phosphate buffer saline) and reconcentrated to obtain the final purified liquid. Figure 3 shows this process for purifying SEC-SER modified toxin protein as a non-reducing SDS-PAGE.

The first row shows the expression of SEC-SER modified toxin 15 protein in *E. coli*, the second row shows the step before passing through the CM-Sepharose column, the third row shows the final protein liquid which was purified with the CM-Sepharose column and DEAD-Sepharose column and then the buffer solution was exchanged with PBS, and the fourth row shows that the standard molecular weight marker proteins and the molecular weight 20 of purified toxin protein were identified as approximately 28 kDa.

Figures 4-1 to 4-11 shows the results of analyzing the N-terminal of the SEC-SER modified toxin protein as shown in the third row of Figure 3. The amino acid sequence from residue 1 to residue 10 of N-terminal was

identified as follows:

Met-Glu-Ser-Gln-Pro-Asp-Pro-Thr-Pro-Asp

This result proves that the purified protein corresponds to the protein expressed in Example 1. The sequencing of the protein was conducted 5 using a Model 471A gas phase sequencer of ABI Company (Applied Bio systems Inc) using the Edman Degradation method.

Figure 5 shows the result of analyzing the purity of protein shown in the third row of Fig 3 with reverse phase HPLC, and this shows the purity to be 95% or more.

10 [Example 4]

The preparation of mastitis vaccine from SEC-SER protein

In order to prepare the final solution, a phosphate buffer aqueous solution containing 2.16 mg/ml of dissolved recombinant SEC-SER protein was manufactured so that the concentration of protein amounted to 6% (w/w) 15 of the total ingredients. The final solution was supplied to a spray drier (BUCHI 191) at the flow rate of 0.55 ml/min while spray drying it into micro particles. The temperature of the inlet for dry air was 70°C, and that of the outlet was 50°C. The size of the obtained micro particles was 0.1 to 5 μm in diameter.

20 [Test 1]

The comparison of the stabilities of SEC-12"C" modified protein and SEC-SER protein

In order to compare the degrees of the formations of multiple

structures in SEC-SER protein of Example 1 purified according to Example 3 and in SEC1-12"C" of Comparative Example 1 purified from *E. coli* transformed with the expression vector pptrp 3H SEC1-12"C", both proteins were analyzed after storing in an 25°C incubator for an extended period. In 5 order to test the stabilities of SEC1-12"C" of Comparative Example 1 and SEC-SER protein of Example 1, 1 mL of each protein in the form of solution was aseptically sprayed into a 5 mL vial, and some of these were freeze dried for comparison.

Figure 6 shows the result of storing in an incubator at 25°C for 6 10 months as a non-reductive SDS-PAGE.

The first and second rows show the conditions of SEC1-12"C" in the form of solution, the third and fourth rows show the conditions of SEC1-12"C" in the freeze dried form, the fifth and sixth rows show the conditions of SEC-SER in the form of solution, and the seventh and eighth rows show the 15 conditions of SEC-SER in the freeze dried form.

The period of storage was from 0 hours to 6 months. In the case of SEC1-12"C", the formation of dimer occurred from 0 hours. The difference between solution form and freeze-dried form was not significantly recognized. In the case of SEC-SER, namely when substituting the 95th cysteine of 20 SEC1-12"C" with serine, the formation of dimer did not occur, and the effect of the present invention is proven from this result.

[Test 2]

Test for identifying immunogen in the animals to be tested with modified

toxin

In order to compare the immunogens of SEC-SER protein purified according to Example 3 and SEC1-12"C" purified according to the procedure of Example 3 from *E. coli* transformed with the expression vector pptrp 3H

5 SEC1-12"C", modified toxins were suspended in PBS, and modified protein and an adjuvant, Emulsigen ISA-25, were mixed in the ratio of 3:1, and 3.75 µg/mouse and 37.5 µg/mouse were administrated to the test animals.

In order to identify the immunogen of the modified toxin, 156 mice (Balb/c, 4 weeks of age) were divided into 6 groups, and test vaccine was

10 injected therein three times according to the scheme as described in Table 1, at the interval of 1 week, and then the antibody titer was measured and a cytokine analysis was conducted

[Table 1]

Test group		Number of test animals	Dose (µl /mouse)	Blood sampling		
				First	Second	Third
Comparative Example	I	26	37.5	1 week	2 weeks	3 weeks
	II	26	3.75	1 week	2 weeks	3 weeks
Example 1	I	26	37.5	1 week	2 weeks	3 weeks
	II	26	3.75	1 week	2 weeks	3 weeks
Adjuvant		26	Adjuvant	1 week	2 weeks	3 weeks
Control		26	PBS	1 week	2 weeks	3 weeks

Figure 7-1 shows the antibody titer measurement results. The antibody titer was not recognized before injection, but both in SEC1-12"C" and SEC-SER modified toxin, the antibody titer begins to increase one week 5 after the first injection and remarkably increases after second injection.

Figure 7-2 and 7-3 show the capacity of cytokine formation. In the groups to which 3.75 μ g of SEC-SER modified toxin was administrated, the capacity of γ -interferon production increases two weeks after the first injection, and reaches its peak at three weeks. In addition, in the groups to 10 which SEC1-12"C" was administrated, the capacity of interleukine-2 formation increased two weeks after the first injection and 1200-fold more titer was recognized at three weeks.

[Test 3]

Test for identifying immunogen in the animals to be tested with modified
15 toxin

The immune increase effect was examined in cows to be tested with vaccine prepared from modified toxin SEC-SER. Emulsigen ISA-25 and CMC (carboxy methyl cellulose) were used as an adjuvant. The test animals were 25 cows, and the scheme for injection is described in Table 2.

20 [Table 2]

Test for identifying immunogenicity of modified toxin tested animals

Test groups	Dosage form	Antigen capacity (mg/animal)	Number of animals	Vaccination scheme		
				First	Second	Third
I	ISA 25	4	5	0 days	2 weeks	6 weeks
II	CMC	4	5	0 days	2 weeks	6 weeks
III	ISA 25	0.4	5	0 days	2 weeks	6 weeks
IV	CMC	0.4	5	0 days	2 weeks	6 weeks
V	Control (CMC)	-	5	0 days	2 weeks	6 weeks
Total			25			

The blood was sampled at 0 days (first), 2 weeks (second), 6 weeks (third), 10 weeks (fourth) and 14 weeks (fifth).

The change of the immune cells was as follows: The rates of total lymphocytes involved in the secondary immune response (CD2+), T lymphocytes such as T helper cells (CD4+), T cytotoxic/suppressor cells (CD8+), etc. and subgroup cells decrease until 6 weeks after the first injection (4 weeks after the second injection), and then they increase from the third injection, suggesting that, 14 weeks after the first injection, the continuous increase in the distribution of CD2+ T lymphocyte excepting CD8+ T lymphocyte was maintained and the humoral immune response occurred. In addition, the change of Non T/Non B shows a similar tendency

in the change of CD2+M and CD4+ T lymphocyte, suggesting that the effective immunization occurred after the third injection. Figure 8a shows the change of CD2+ T lymphocyte, Figure 8b shows the change of CD4+ T lymphocyte, and Figure 8c shows the change of CD8+ T lymphocyte.

5 On the other hand, the distributions of B lymphocyte that plays a critical role in the production of monocytes and antibodies involved in the initial defense mechanism largely increase before the third injection (6 weeks after the first injection). Then, the distribution of B lymphocyte somewhat decreases, and the distribution of monocyte remarkably decreases and, 14
10 weeks after the first injection, it reaches a normal value nearly identical with the value before injection. The change in the distribution of MHC class II that is expressed by macrophage involved in primary immune response also shows this tendency. Figure 8d shows the change in B lymphocyte, Figure 8e shows the change in N lymphocyte, Figure 8f shows the change in
15 monocyte and Figure 8g shows the change in MHC class II molecules.

The immune effect test was conducted according to the following method:

1) The measurement of antibody titer (ELISA method)

The modified toxin diluted with a coating buffer (NaCO₃, 1.5 g,
20 NaHCO₃ 2.93 g/1L, pH 9.6) was introduced in 96 well flat bottom plate in an amount of 100 μ L/well (5 μ g/well) and it stood overnight at 4 °C. Then it was washed with a cleaning buffer solution (PBST; NaCl 8 g, KH₂PO₄ 0.2 g, NaHPO₄ 0.87g, KCl 0.2 g, Tween 20 0.5 g/1 L, pH 7.2), and then it was

blocked with 100 μl of cleaning buffer containing 1% BSA and 0.1 % Tween 20 at 37°C for 1 hour. After washing 2-3 times, mouse serum diluted to 1:2000 with EIA was introduced in each well in an amount of 100 $\mu\text{l}/\text{well}$ and was reacted for 1 hour at 37°C. After washing 4-6 times, a substrate OPD 5 was introduced in each well in an amount of 100 $\mu\text{l}/\text{well}$ and reacted at room temperature for about 10 minutes, and then the absorbance was measured at 492 nm.

2) Blood sampling and the separation of lymphocyte

The blood of mice was sampled and separated by a concentration 10 gradient centrifugal method using Ficoll-Hypaque (D=1.086; Lympholyte-M). The separated lymphocyte was washed with PBS three times, and it was calculated to be $1 \times 10^7/\text{ml}$ and used for subsequent experiments.

3) The examination of the distribution of subgroup of immune cell

The distribution of subgroups of immune cells was examined with a 15 mouse-specific monoclonal antibody using a FACScan. 50 μl of each monoclonal antibody were introduced in each conical bottom microplate well, and 100 μl of $1 \times 10^7/\text{ml}$ lymphocyte separated from the blood were respectively added thereto, the mixture was reduced at 4 °C for 30 minutes, and was then centrifuged with a 4 °C primary cleaning buffer (PBS 450 ml, 20 ACD 50 ml, 20% NaN₃ 5ml, gamma globuline free horse serum 10 ml, 250 Mm EDTA 20 ml, 0.5% phenol red 1 ml) at 2000 rpm for 3 minutes. Then the supernatant was removed and the lymphocyte pellet was resuspended

with voltex mixer, and this step was repeated three times.

- The cleaned pellet was washed again by diluting a FITC-conjugated goat anti-mouse IgG antibody (Catalog Lab Inc., San Francisco) in a secondary cleaning buffer (a primary cleaning buffer excluding horse serum),
- 5 adding them to each well in an amount of 100 $\mu\text{l}/\text{well}$, reducing on ice for 30 minutes, and centrifuging it with the secondary cleaning buffer three times. Finally, a 2% PBS-formalin (35% formalin in 20 ml, PBS 980 ml) solution was added to each well in an amount of 200 $\mu\text{l}/\text{well}$ and it was fixed, and then the differentiated cell of lymphocyte was analyzed with a FACScan.
- 10 4) The analysis of cytokine production

The cytokine production capacity was analyzed using a mouse cytokine ELISA kit. Specifically, the culture supernatant of the separated lymphocyte stimulated with ConA and the culture supernatant of the negative control were collected 4 days after culturing, and the capacity for producing

15 gamma interferon and interleukine-2 was analyzed according to the process recommended by the manufacturer.

As shown in the above test, modified toxin SEC-SER in which the 95th amino acid, cysteine, of a modified Staphylococcal toxin C1 was substituted with serine exhibits improved stability compared to the modified

20 toxin of the prior art. It can therefore be used as an mastitis vaccine.

THAT IS CLAIMED IS:

1. A modified Staphylococcal toxin SEC-SER comprising the amino acid sequence as shown in sequence list 1, wherein the 95th amino acid, cysteine, 5 of modified Staphylococcal toxin C1 is substituted with serine.
2. Gene coding the modified Staphylococcal toxin SEC-SER of claim 1, comprising the sequence as shown in sequence list 2.
3. A pptrp 3H SEC-SER expression vector containing the genes of claim 2.
4. An *E. coli* host cell KCTC 064BO which is transformed with the 10 expression vector of claim 3.
5. A method for producing a polypeptide SEC-SER of modified toxin having stability, comprising the step of substituting cysteine, the 95th amino acid of modified Staphylococcal toxin C1, with serine.
6. A method for separating and purifying recombinant modified toxin SEC- 15 SER, comprising the steps of culturing transformed *E. coli* so that recombinant modified Staphylococcal toxin SEC-SER is expressed, fractionally precipitating the expressed protein using ammonium sulfate and passing it through cation exchange column chromatography.
7. The method for separating and purifying recombinant modified toxin SEC- 20 SER according to claim 6, wherein the concentration of said ammonium sulfate is 0 to 4 M.
8. The method for separating and purifying recombinant modified toxin SEC- SER according to claim 6, wherein said cation exchange resin has cation

exchange functional groups attached thereto selected from the group consisting of CM (carboxymethyl) and SP (sulphopropyl).

9. The method for separating and purifying recombinant modified toxin SEC-SER according to claim 6, further comprising the step of passing it through 5 anion exchange column chromatography or hydrophobic column chromatography before or after the step of passing it through cation exchange column chromatography.

10. The method for separating and purifying recombinant modified toxin SEC-SER according to claim 9, wherein said anion exchange resin has one 10 or more kinds of anion exchange functional groups attached thereto, selected from the group consisting of DEAE (diethylamino ethyl), Q (quaternary ammonium) and QAE (quaternary aminoethyl).

11. The method for separating and purifying recombinant modified toxin SEC-SER according to claim 9, wherein said hydrophobic resin has one or 15 more kinds of hydrophobic bonding functional groups attached thereto, selected from the group consisting of phenyl, butyl and octyl.

12. A method of manufacturing vaccine from the recombinant modified Staphylococcal toxin SEC-SER.

13. The method of manufacturing vaccine according to claim 12, wherein the 20 subject of said vaccine is one or more kinds of animals selected from the group consisting of cows, pigs, horses, sheep, hens, dogs and cats.

14. The method of manufacturing vaccine according to claim 12, wherein said vaccine is for use in the prevention or treatment of infectious diseases

30

due to microorganisms.

15. The method of manufacturing vaccine according to claim 12, wherein
said vaccine is for mastitis in cows.

5

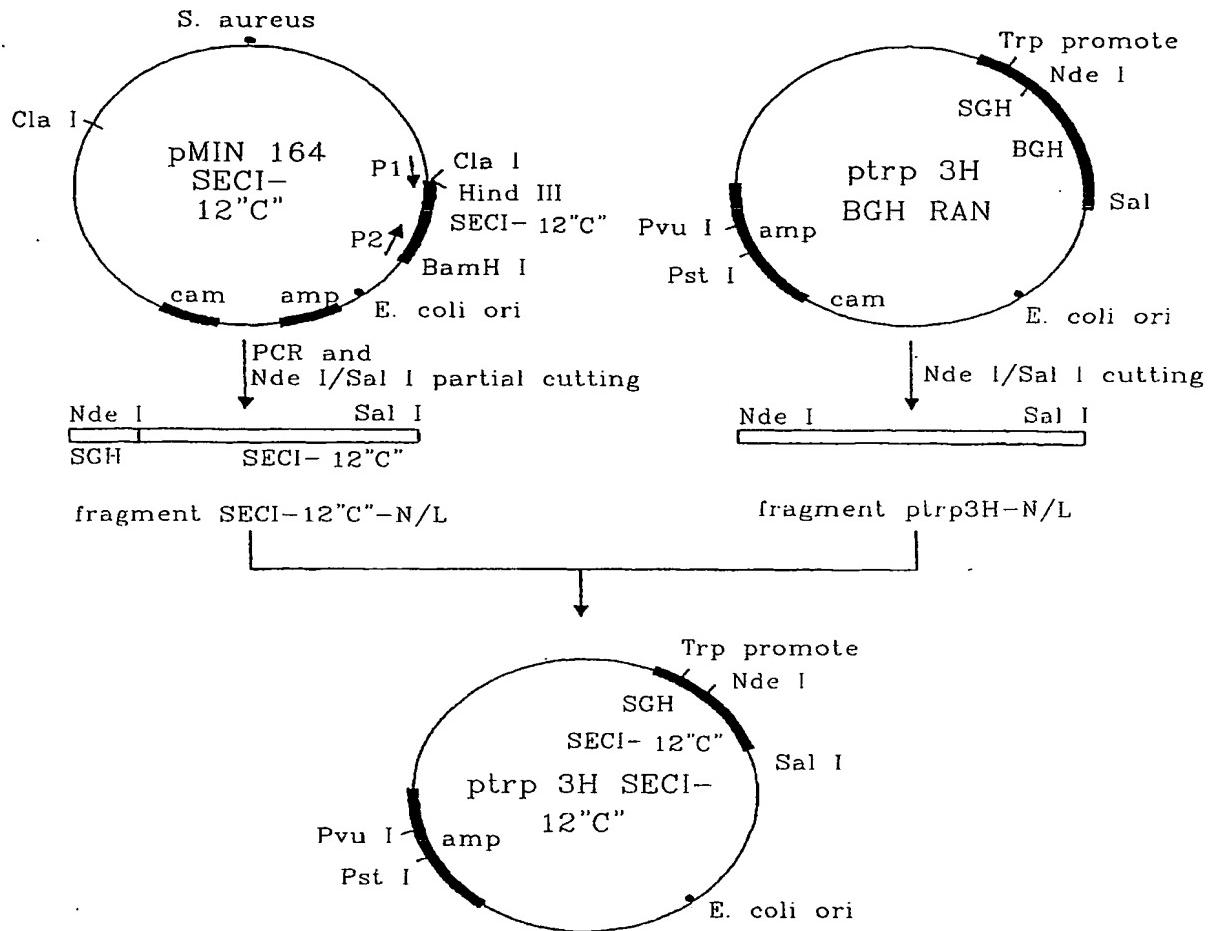
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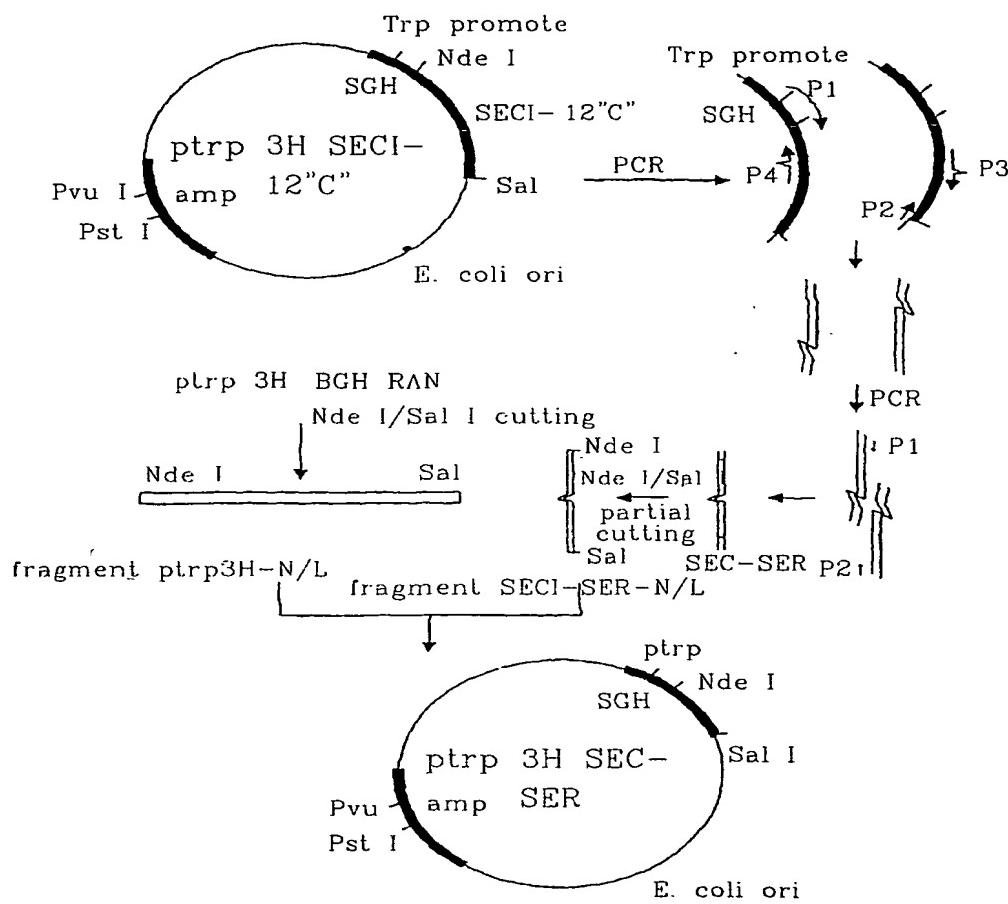
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FIG.1

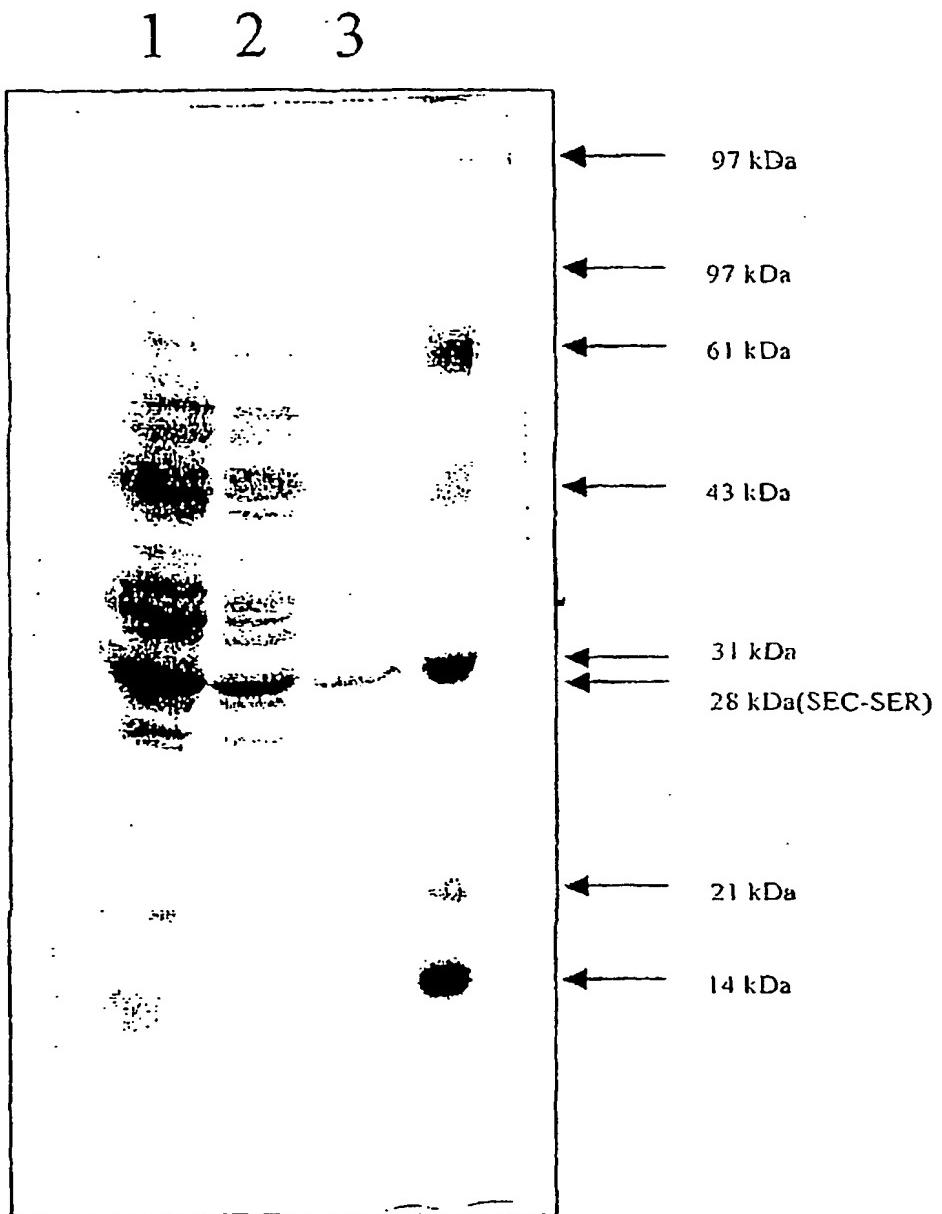


2/26

FIG.2

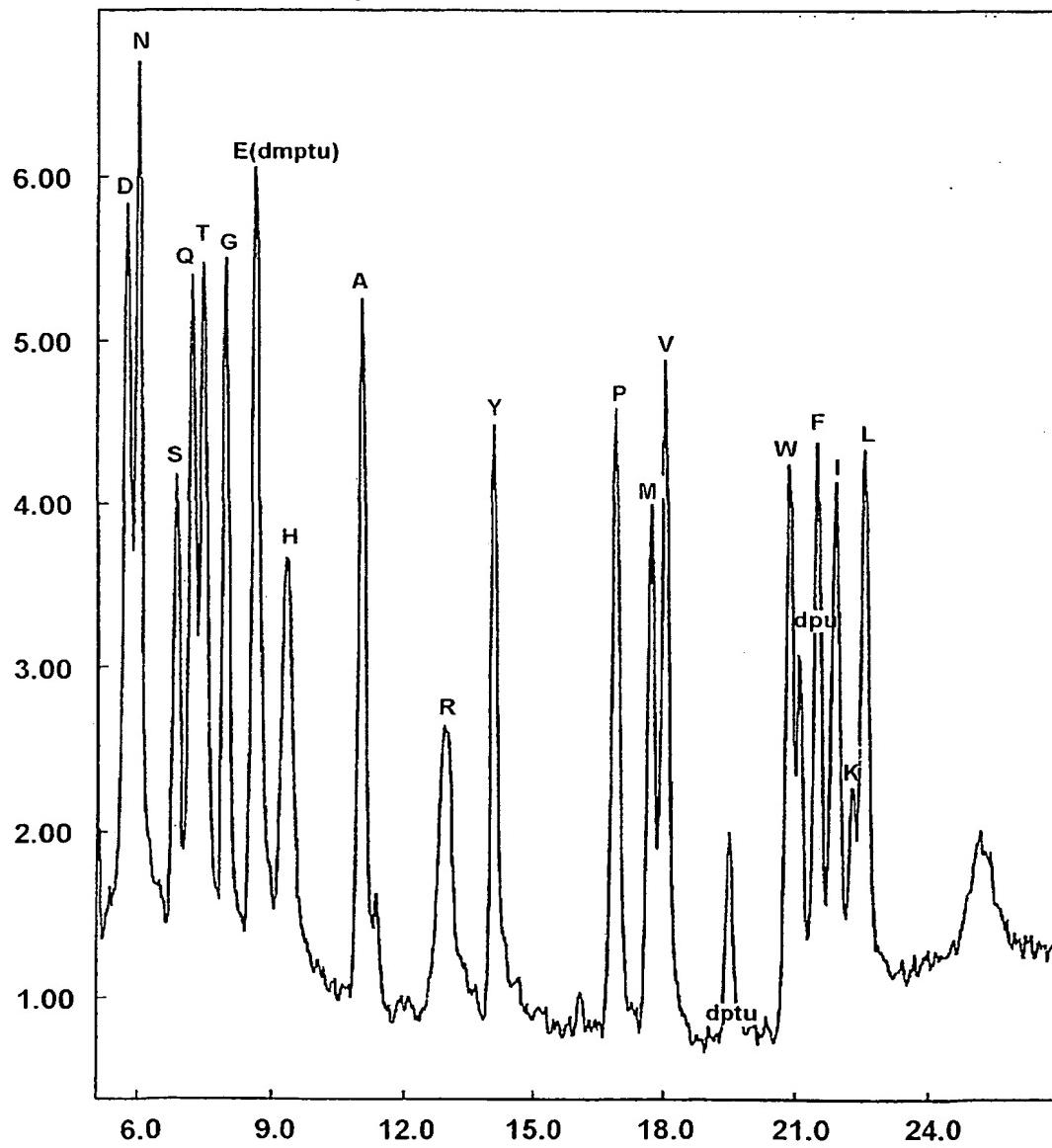


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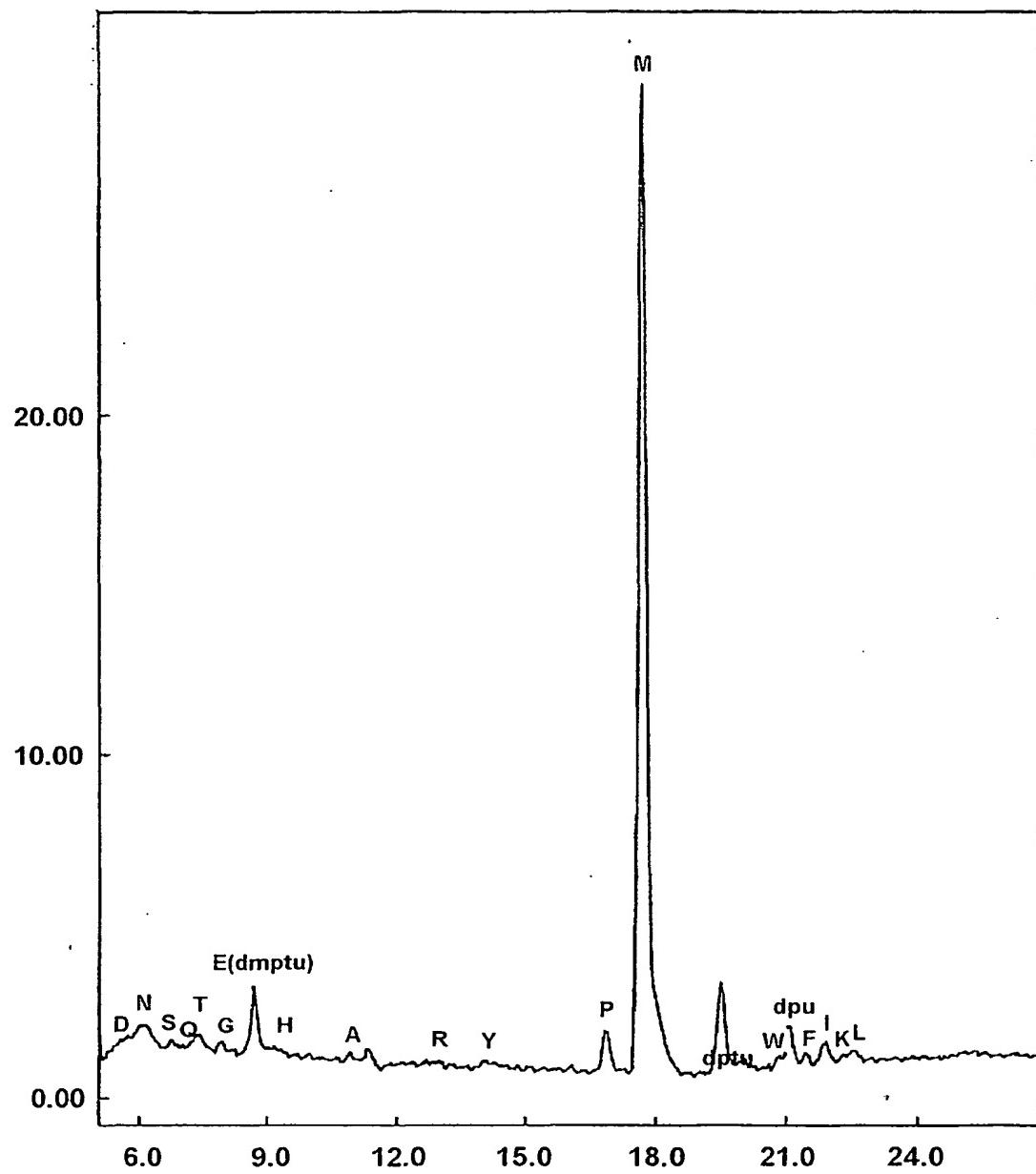
FIG.3

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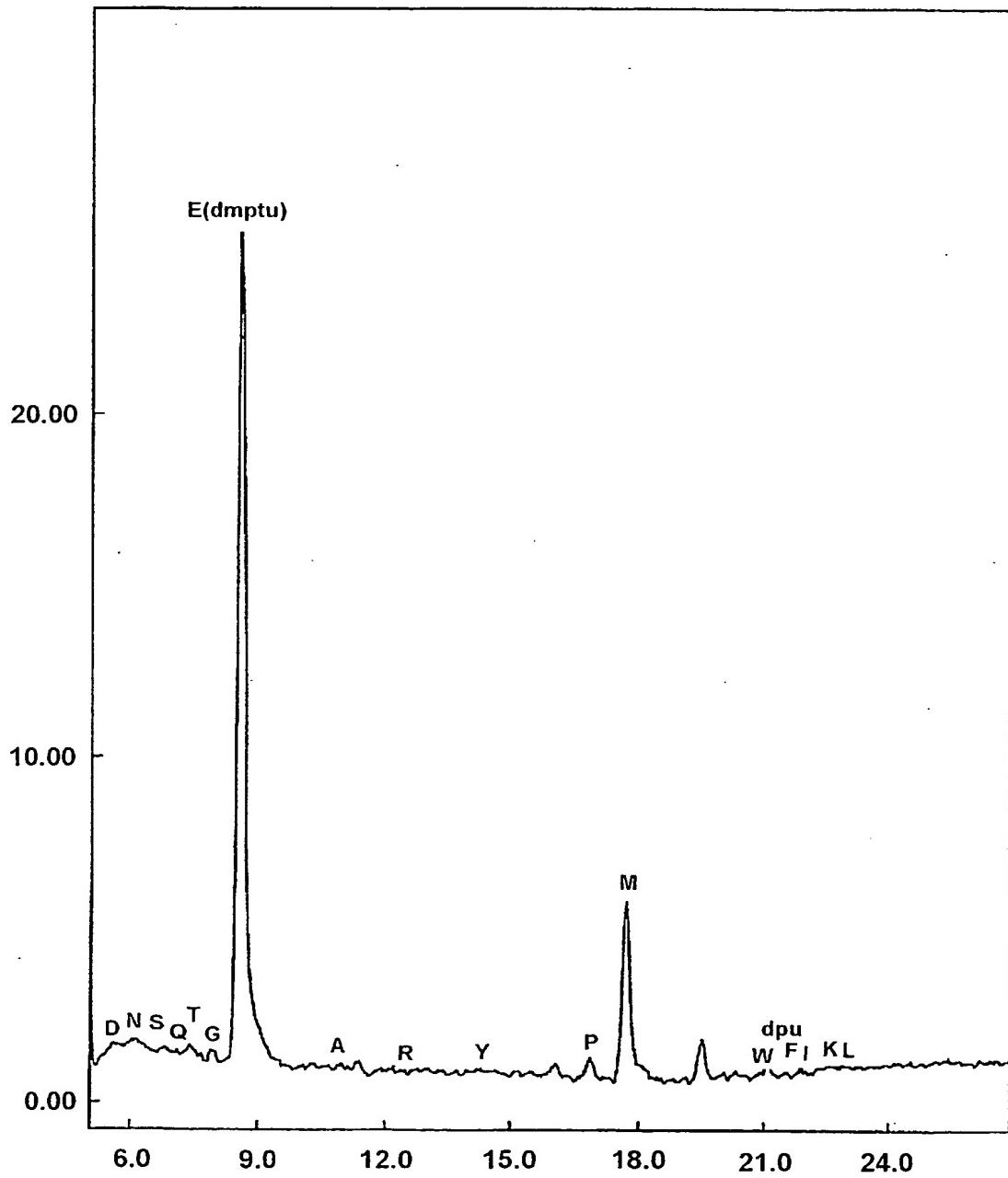
FIG.4A



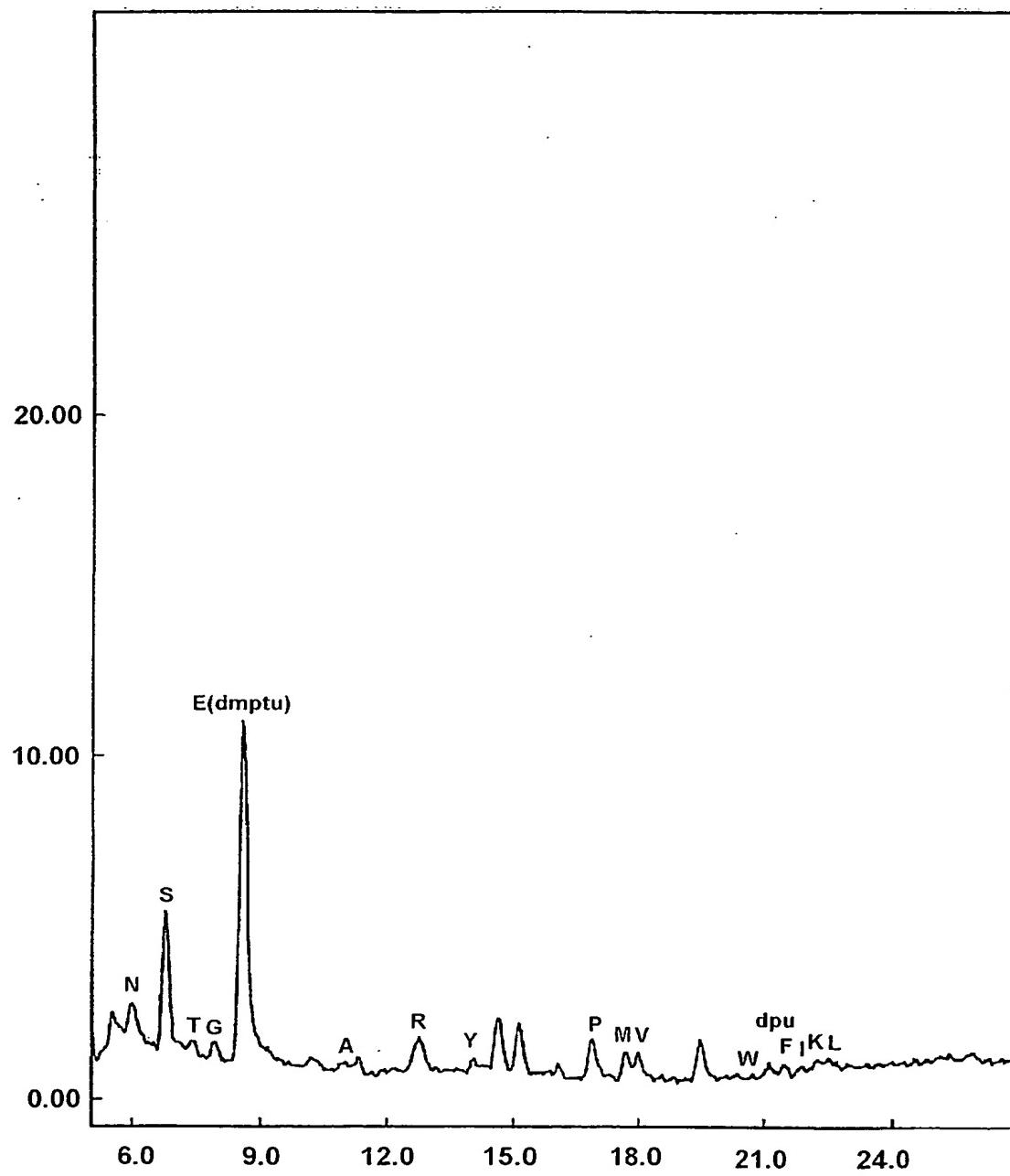
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FIG.4B

6/26

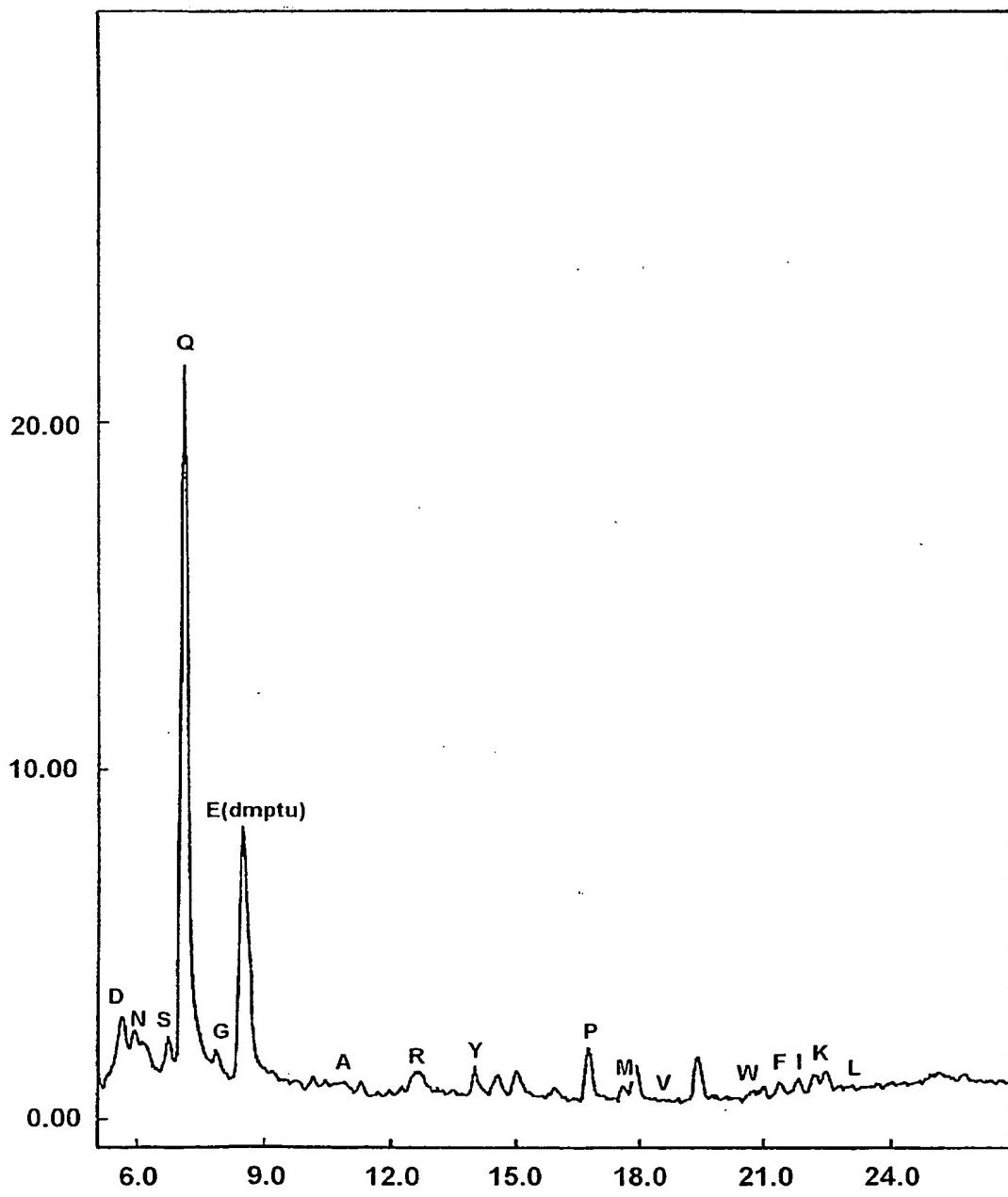
FIG.4C

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FIG.4D

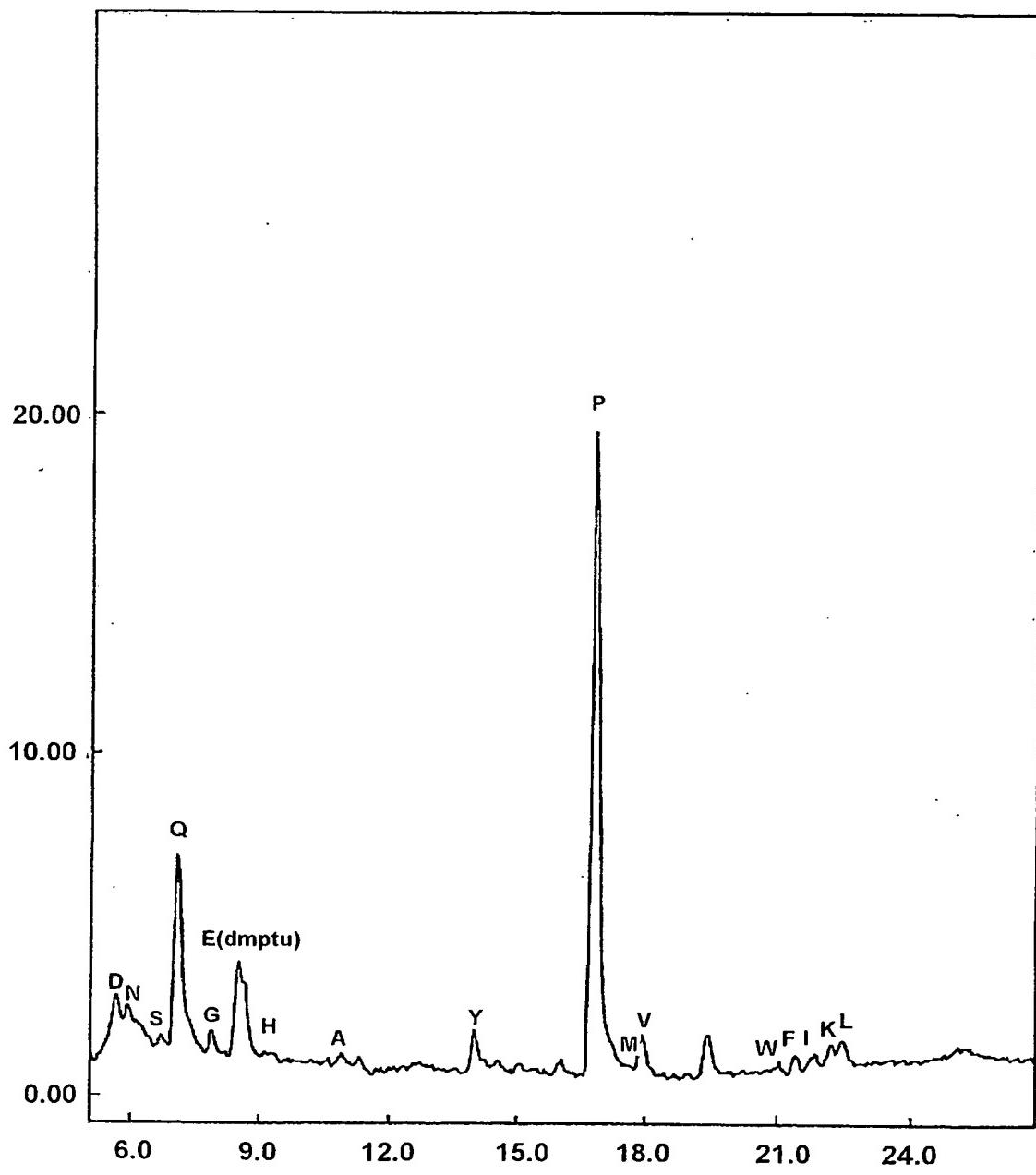
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FIG.4E



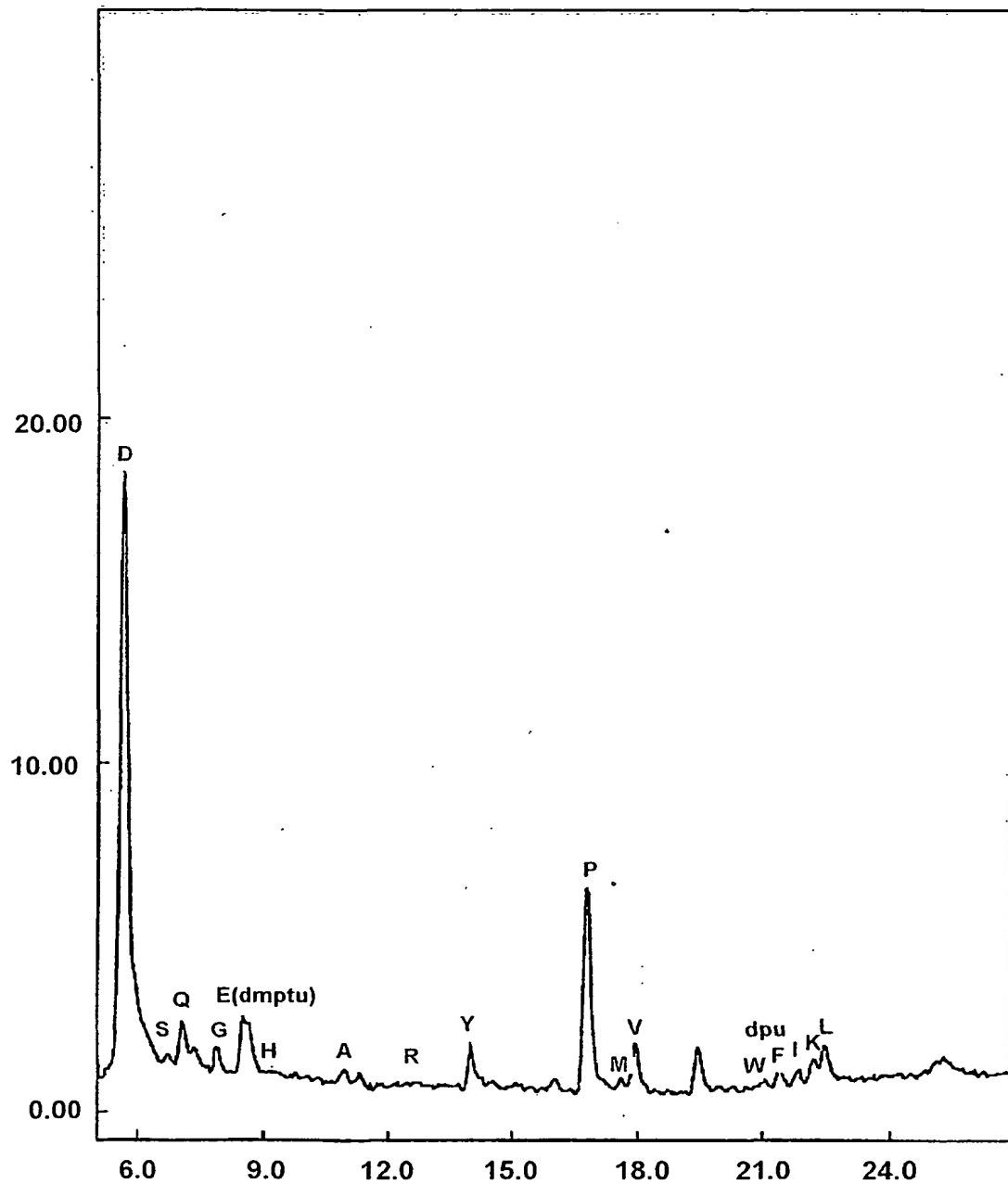
9/26

FIG.4F



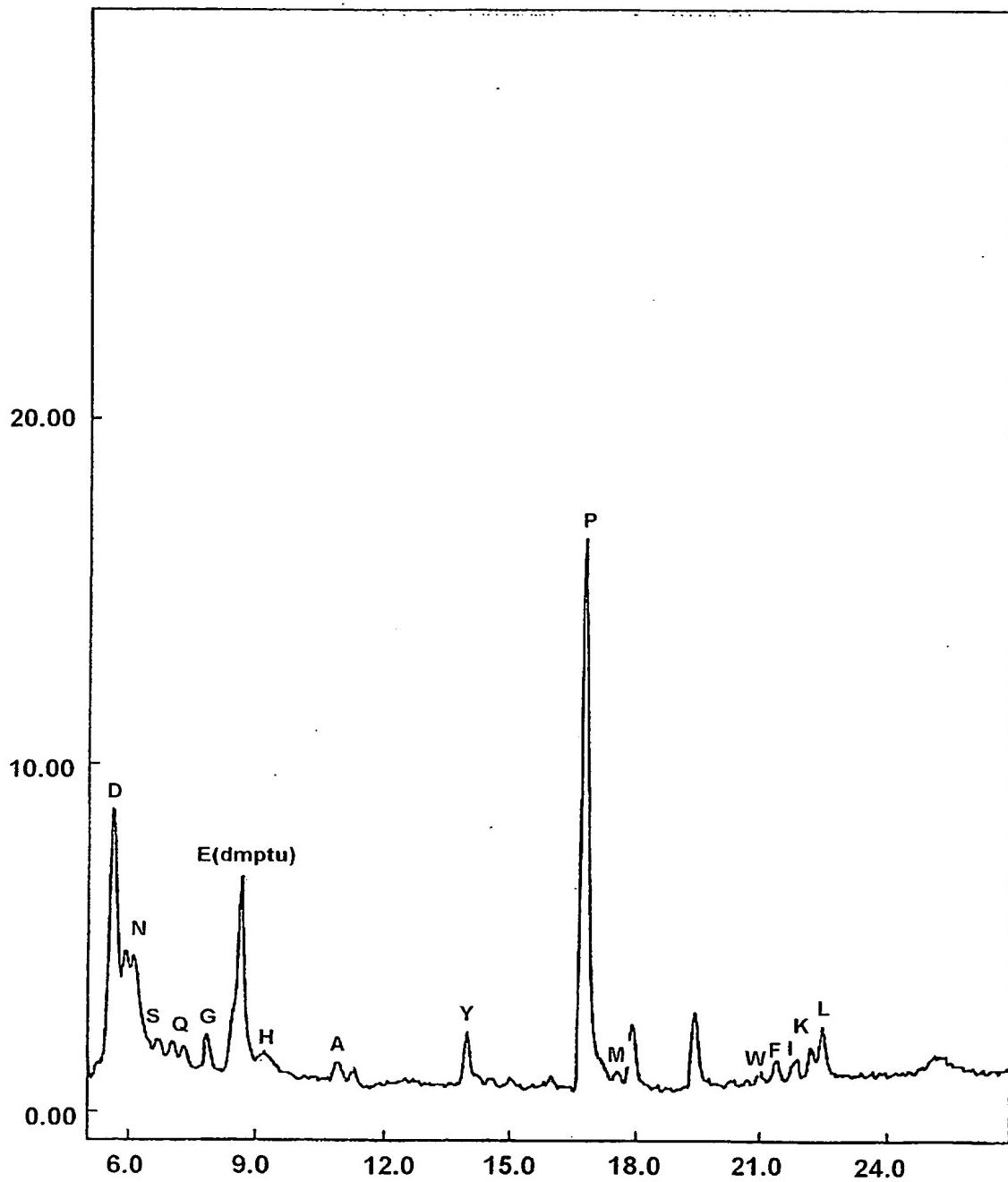
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FIG.4G

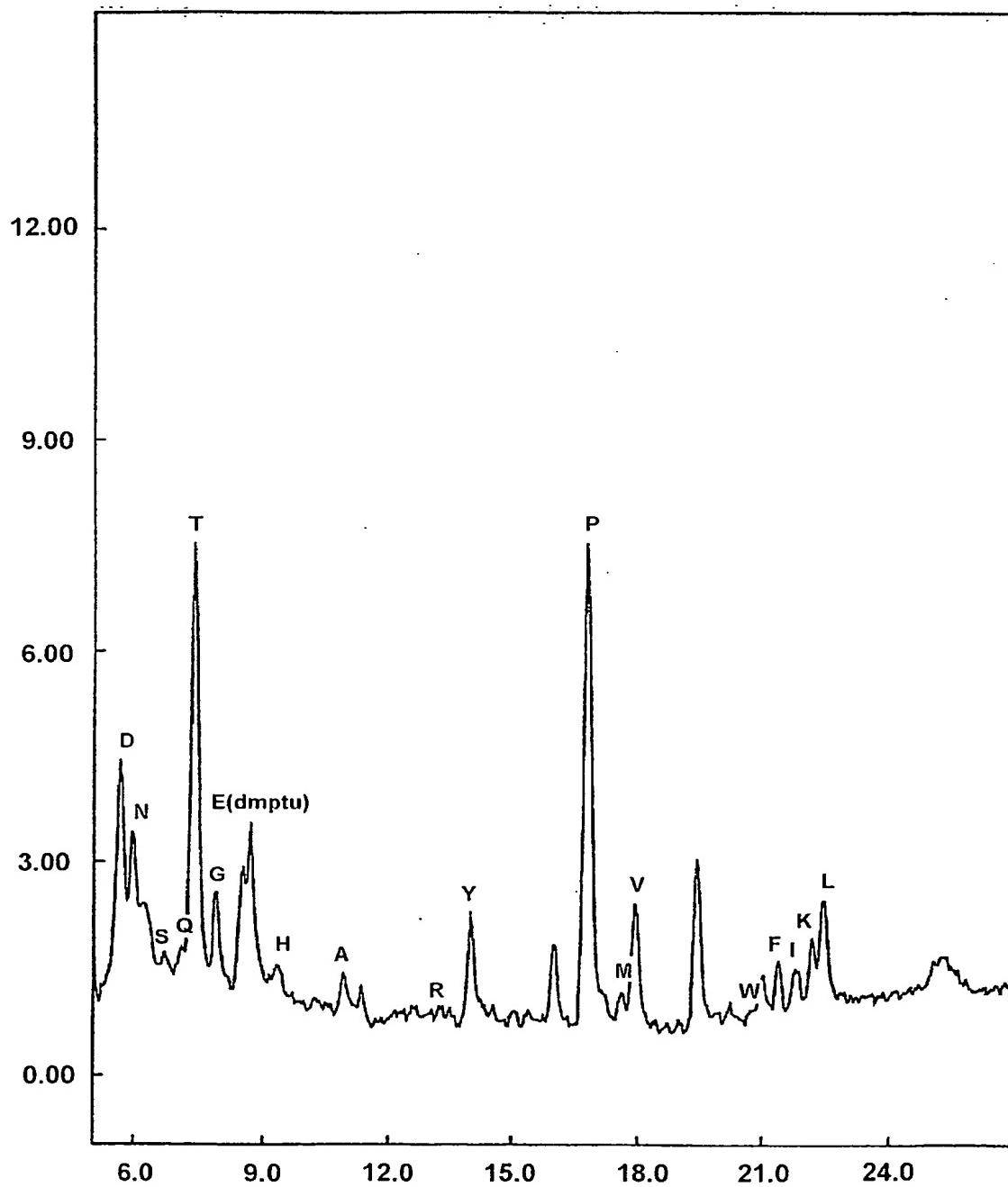


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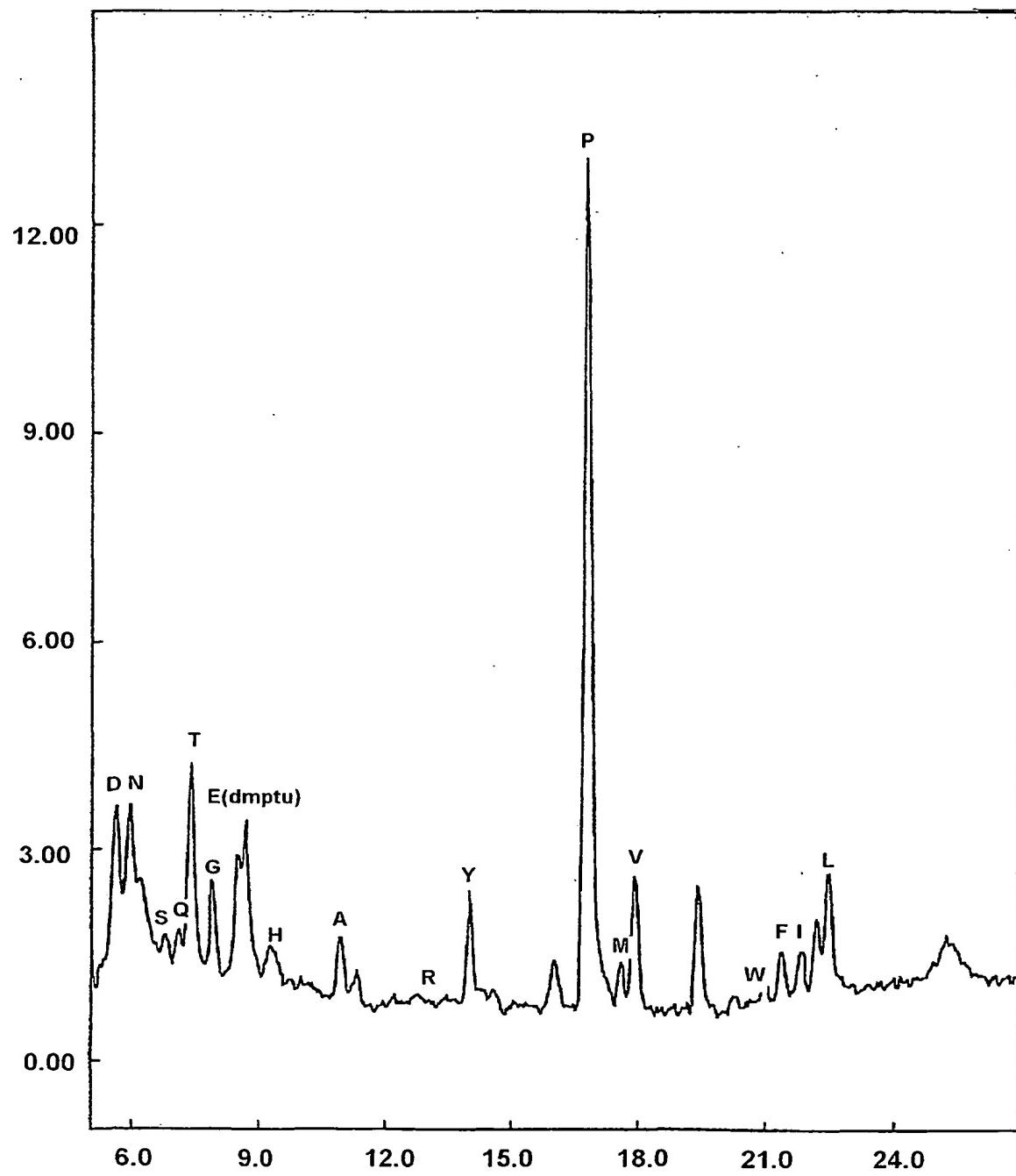
FIG.4H



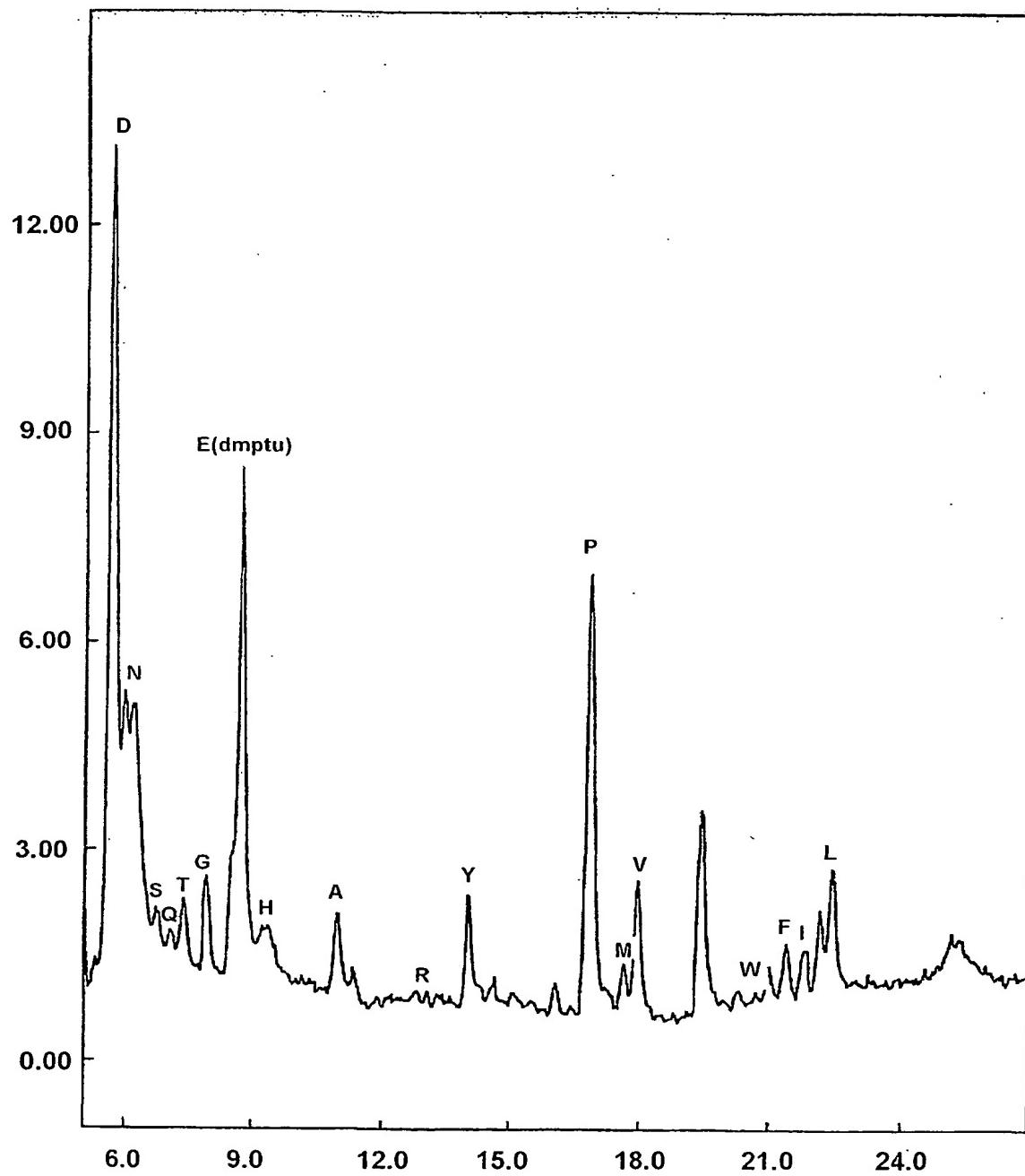
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FIG.4I

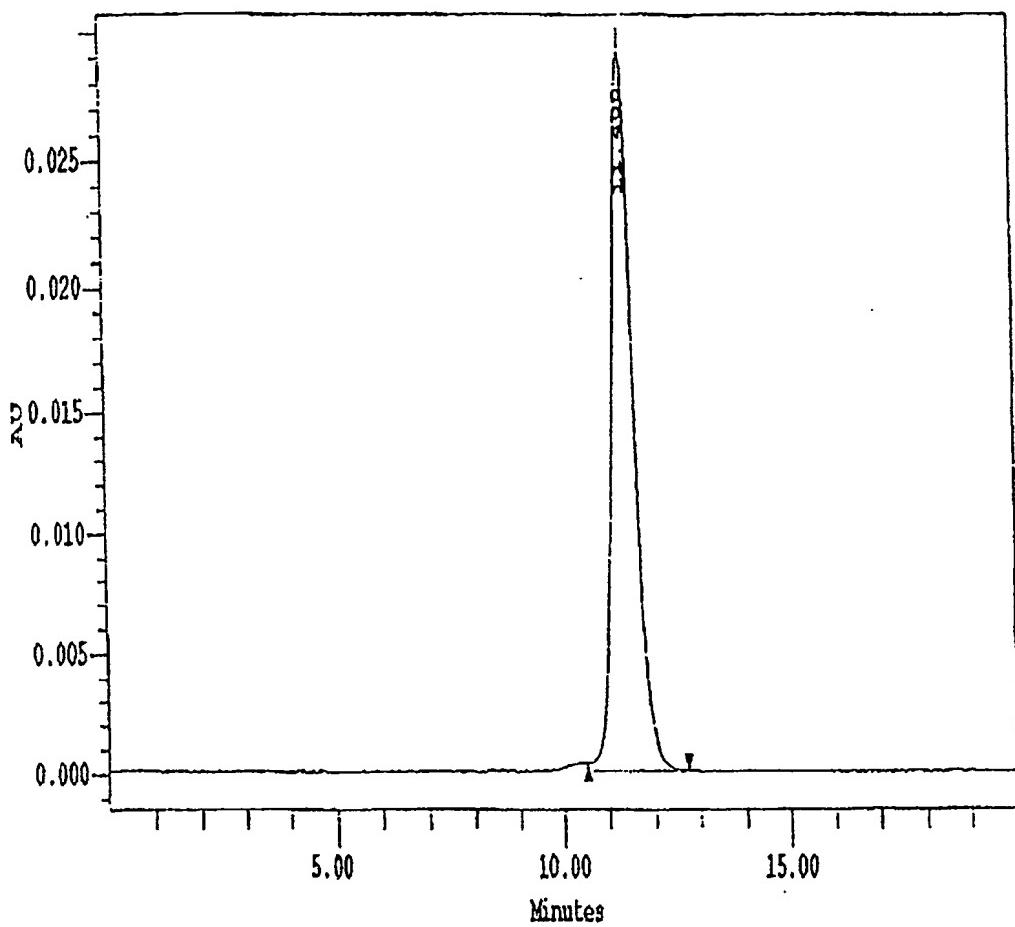
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FIG.4J

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FIG.4K

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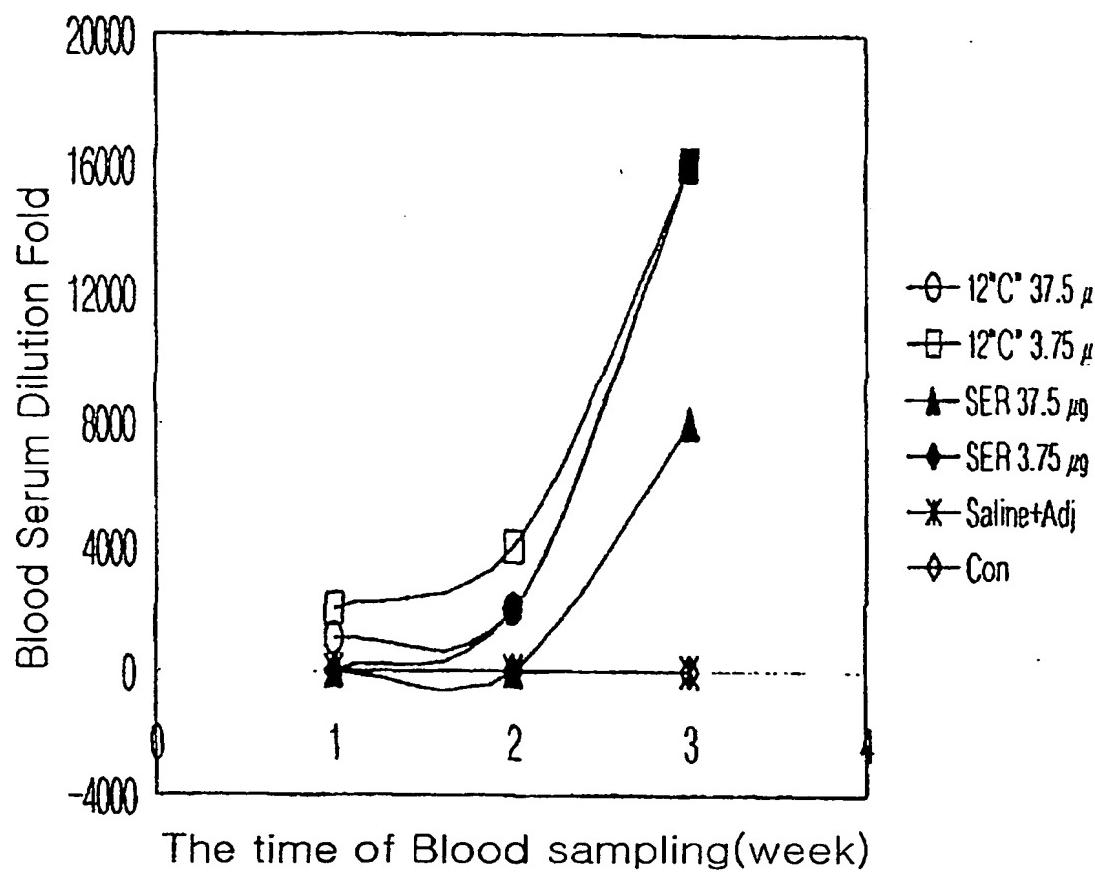
FIG.5

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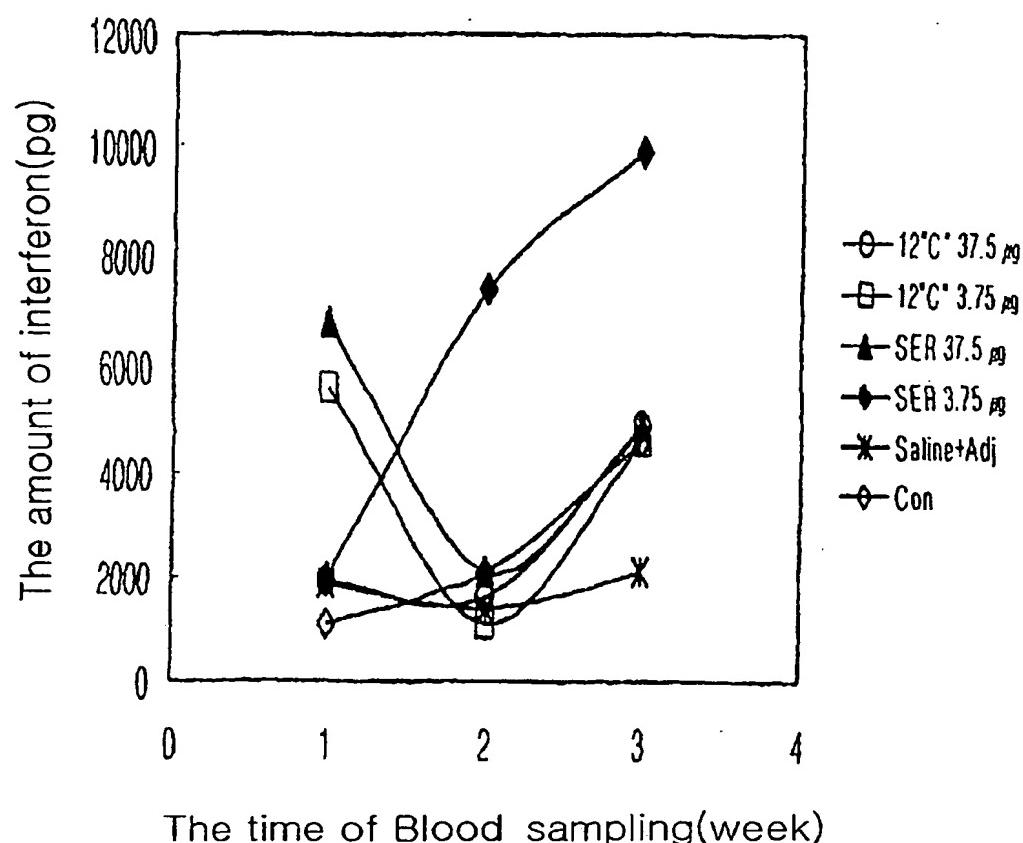
FIG.6



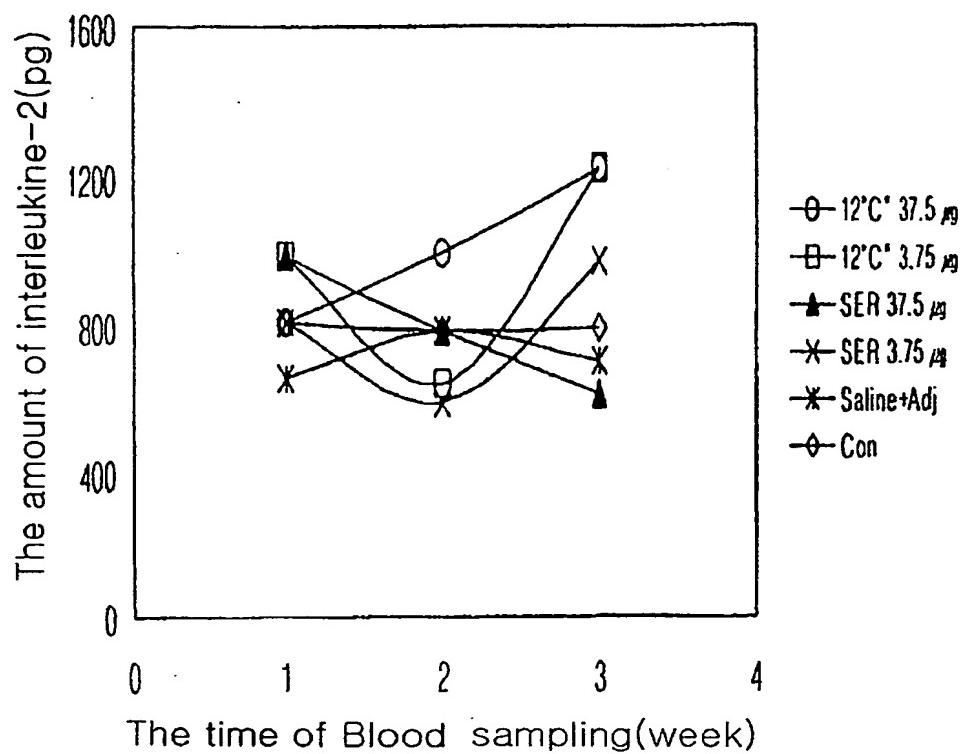
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FIG.7A

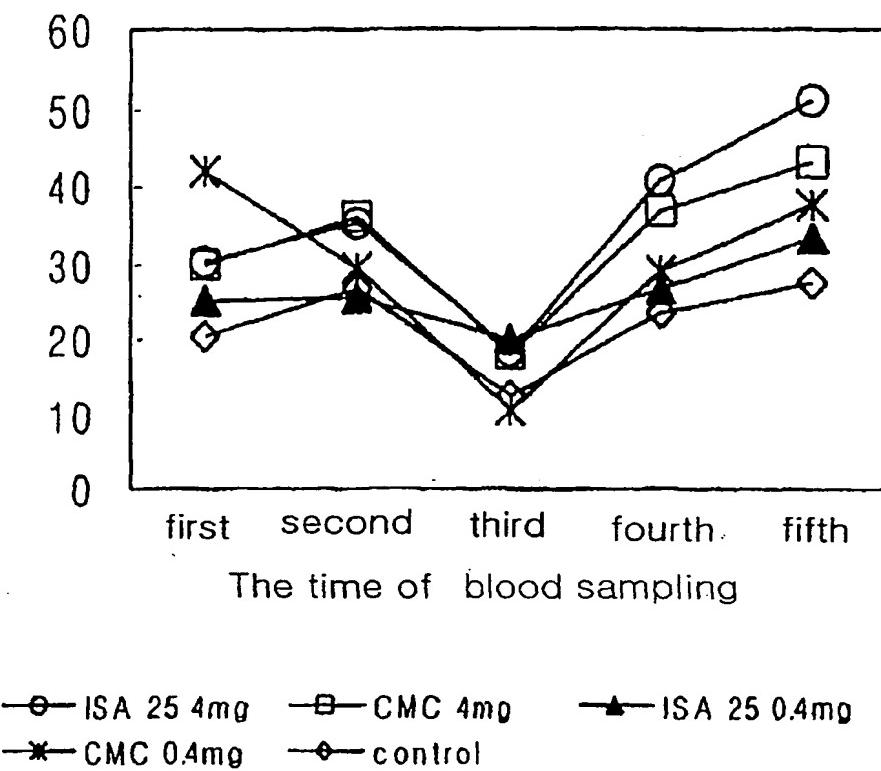
18/26

FIG.7B

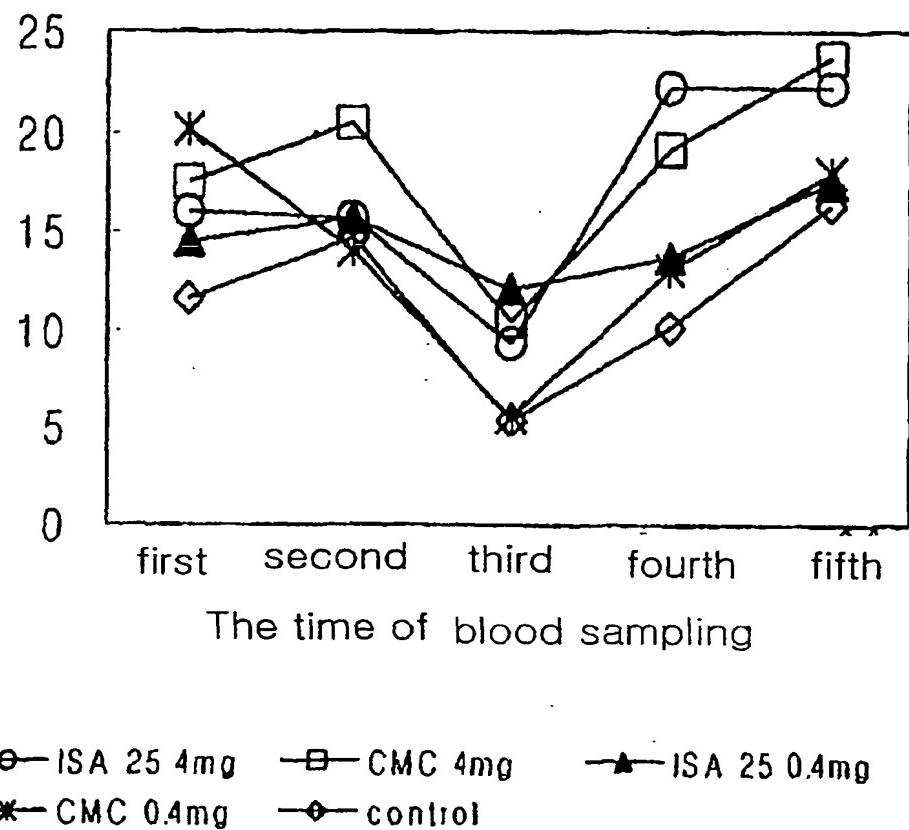
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FIG.7C

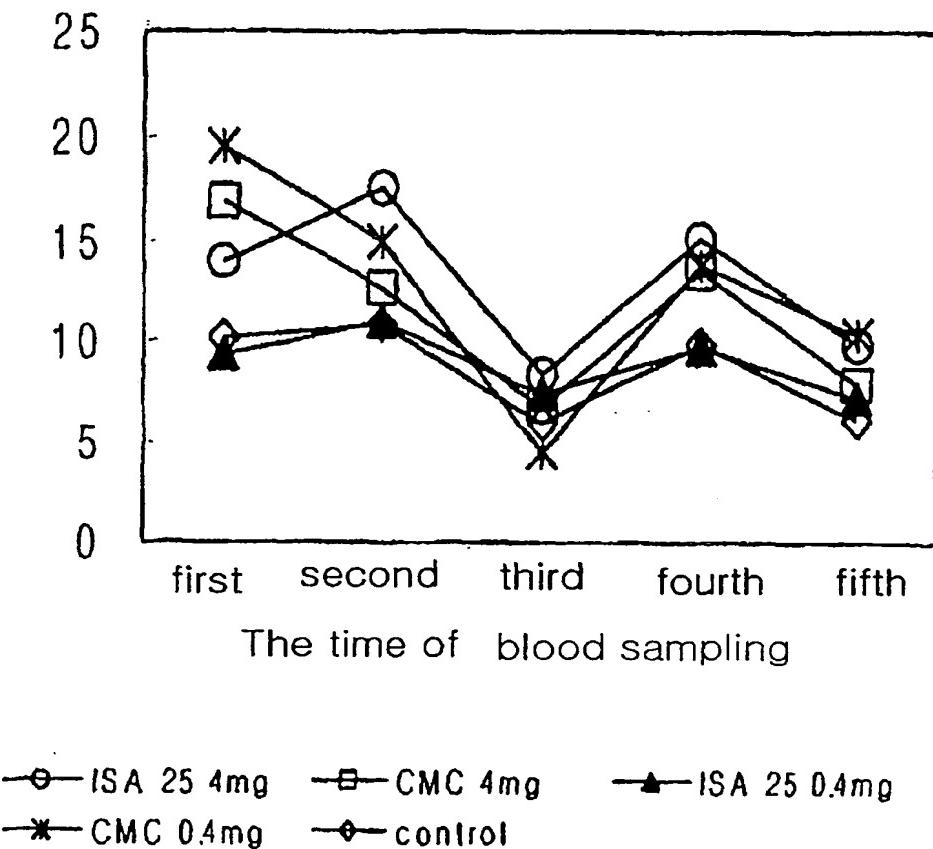
20/26

FIG.8A

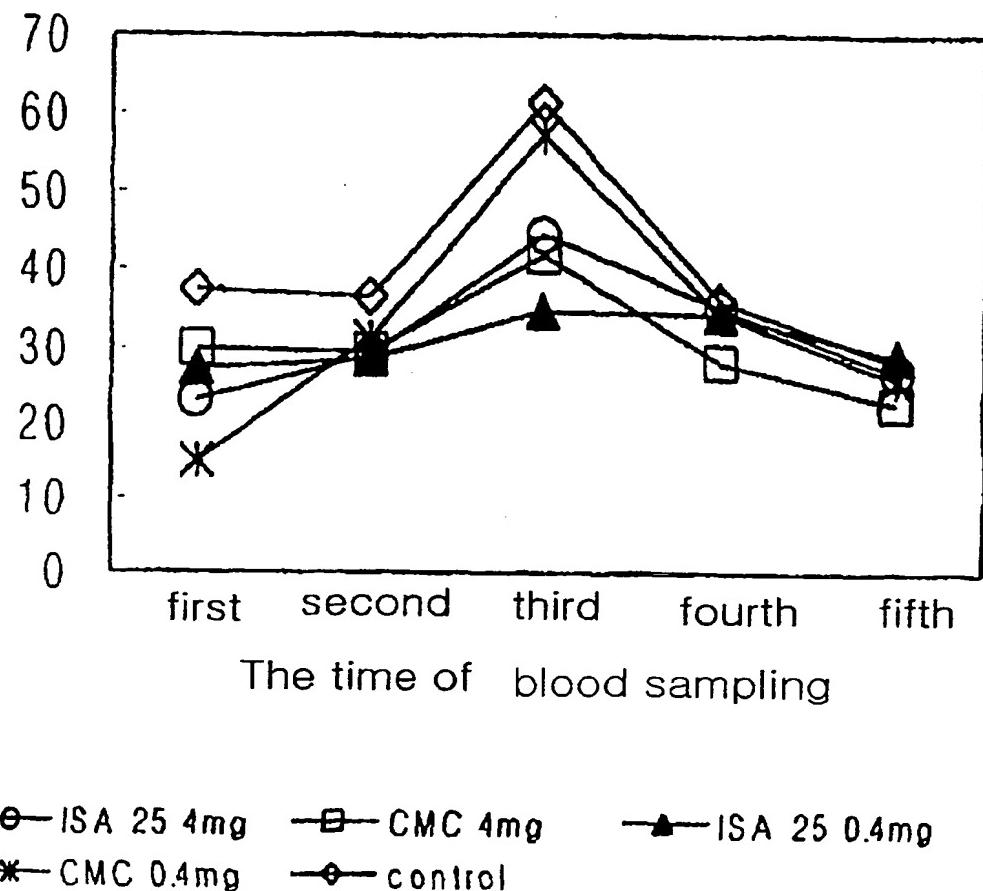
21/26

FIG.8B

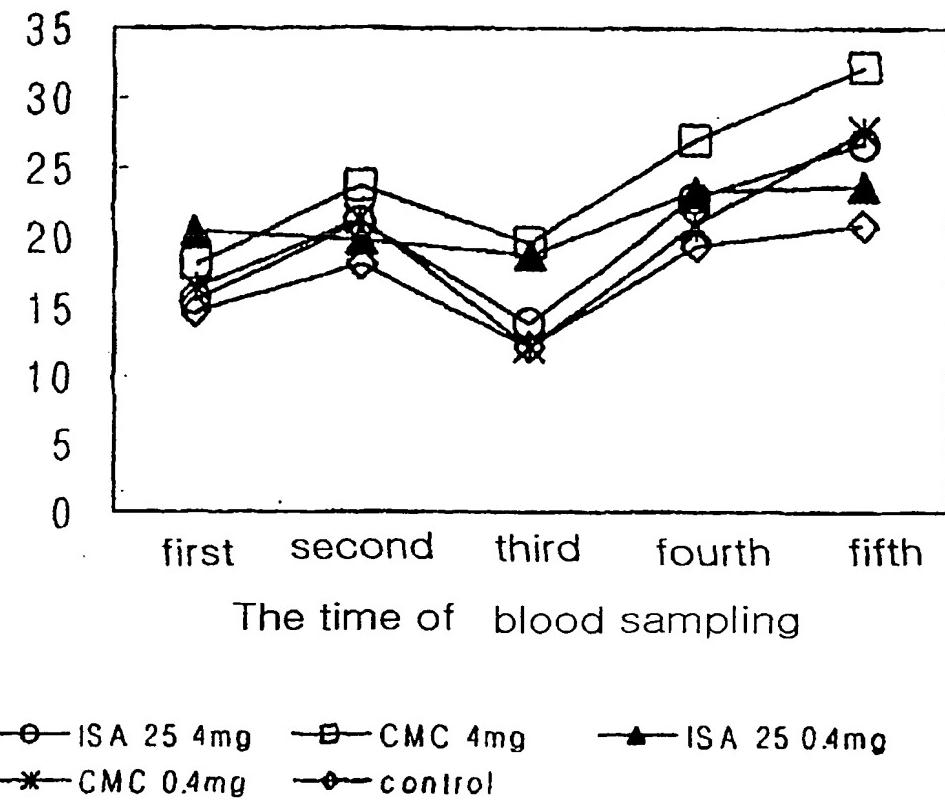
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FIG.8C

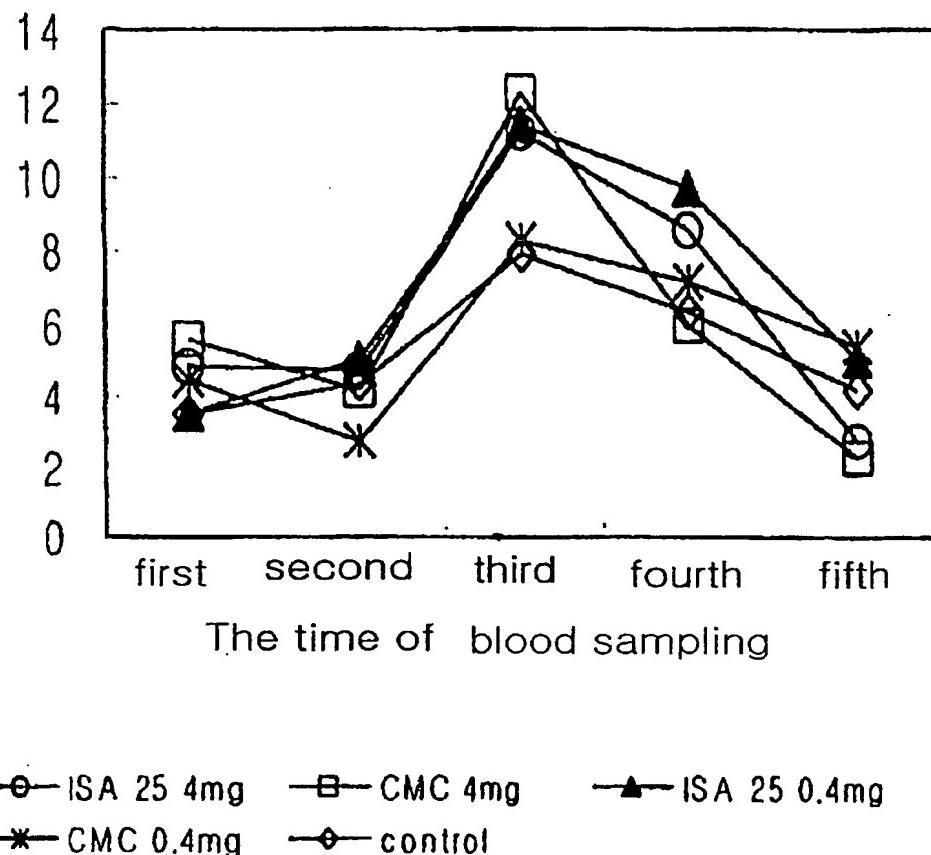
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FIG.8D

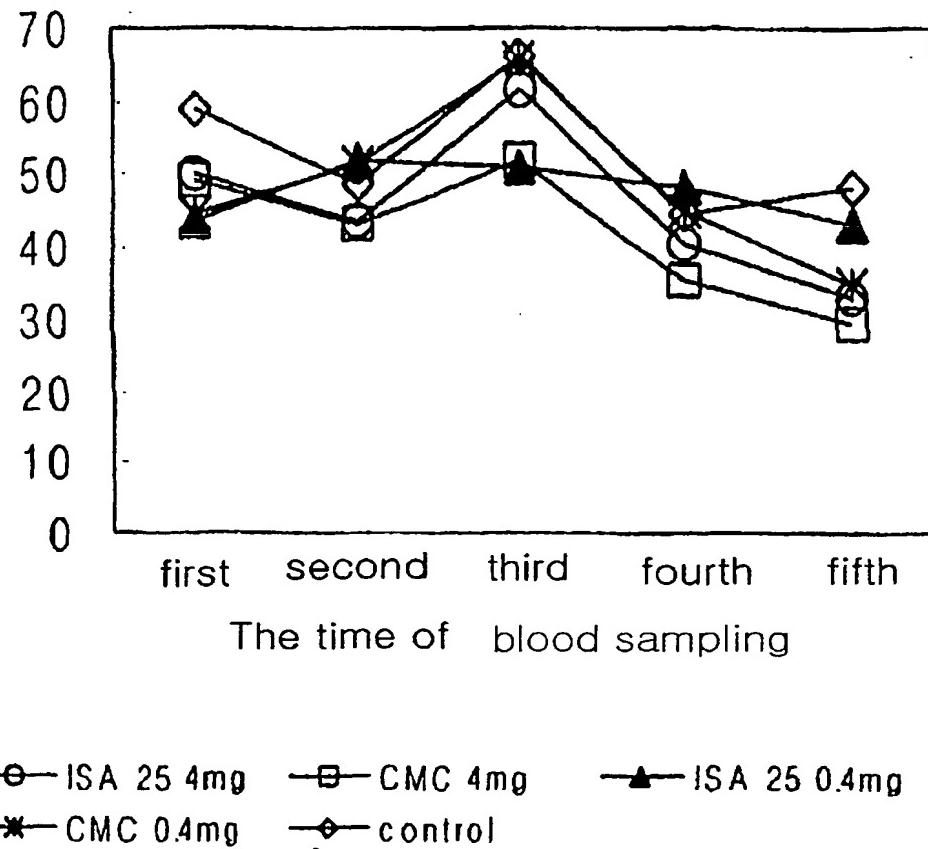
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FIG.8E

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FIG.8F

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FIG.8G

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR 00/01241

CLASSIFICATION OF SUBJECT MATTER

IPC⁷: C07K 14/31, C12N 15/01, C12N 15/70, A61K 38/16;

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC⁷: C07K, C12N, A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

AT-Patents

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPIL DATABASE, Derwent Publications Ltd., London (GB)

EPO PAJ Database

REGISTRY and CA DATABASES, ST

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	C.J.HOVDE et al., "Investigation of the Role of the Disulphide Bond in the Activity and Structure of Staphylococcal Enterotoxin C1", Molecular Biology, Vol. 13, No. 4, August 1994, pages 897-909	1-5,12
Y		13-15
A	the whole article.	6-11
X	KK. PULLING et al., "Role of the Cystine Loop in Toxicity and Structure of Staphylococcal Enterotoxin C1", Abstracts of the 91st General Meeting of the American Society for Microbiology 1991, Vol. 9 1 January 1991 (01.01.91) page 71 abstract	1
X	G.A. BOHACH et al., " The Staphylococcal and Streptococcal Pyrogenic Toxin Family", Natural Toxins 2, Edited By B.R. Singh and A.T.Tu, Plenum Press, New York 1996, pages 131-154	1
Y	pages 143-147	13-15

Further documents are listed in the continuation of Box C.

See patent family annex.

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,,O“ document referring to an oral disclosure, use, exhibition or other means

,,P“ document published prior to the international filing date but later than the priority date claimed

,,T“ later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

,,X“ document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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,,&“ document member of the same patent family

Date of the actual completion of the international search

16 January 2001 (16.01.2001)

Date of mailing of the international search report

14 March 2001 (14.03.2001)

Name and mailing address of the ISA/AT

Austrian Patent Office

Kohlmarkt 8-10; A-1014 Vienna

Facsimile No. 1/53424/535

Authorized officer

WENIGER

Telephone No. 1/53424/341

INTERNATIONAL SEARCH REPORT

International application No.

PCT/KR 00/01241

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	<p>W.A. FERENS et al., "Activation of Bovine Lymphocyte Subpopulations by Staphylococcal Enterotoxin C", Infect-Immun-, Vol. 66, No. 2 February 1998 (02.02.98) pages 573-580 the whole article.</p> <p>-----</p>	13-15

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/KR 00/01241

Patent document cited
in search report

Publication
date

Patent family
member(s)

Publication
date
